



Form 5 Multilateral System Analysis

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Sr. Project Engineer
Baker Oil Tools

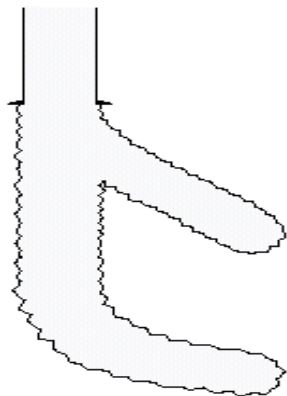
Tim Theiss



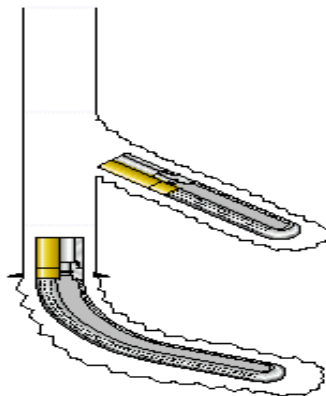
FORM 5 Is a Level 5 Multilateral System.



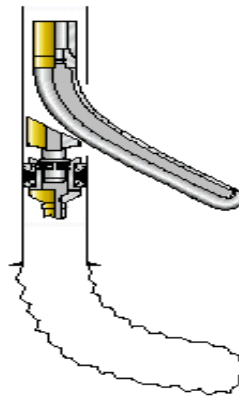
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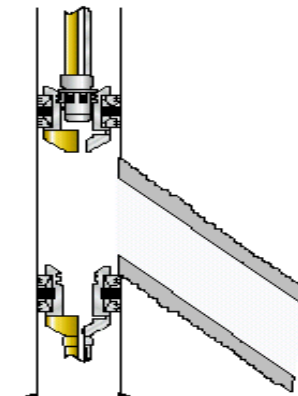
Level 1



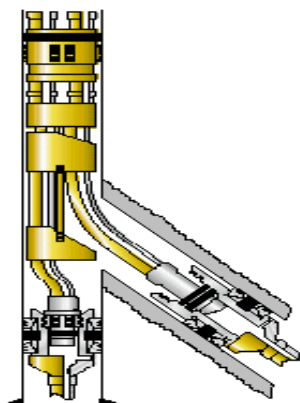
Level 2



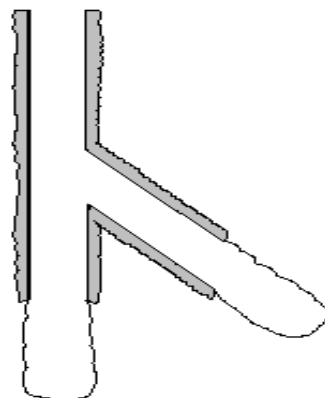
Level 3



Level 4



Level 5



Level 6

TAML Code

Technical
Advancement of
Multilaterals

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What is a Multilateral?



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A multilateral well is typically a well connecting two or more “standard well types”

- horizontal
- high angle
- deviated
- vertical

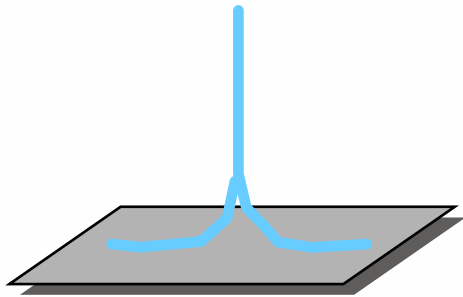
As such, the reservoir aspects of Multilateral wells have much in common with the reservoir aspects of horizontal and conventional wells.



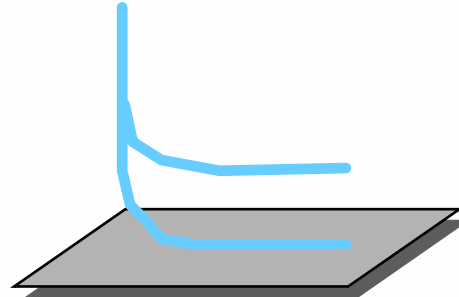
What is a Multilateral?



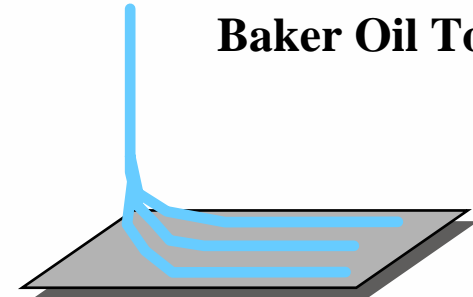
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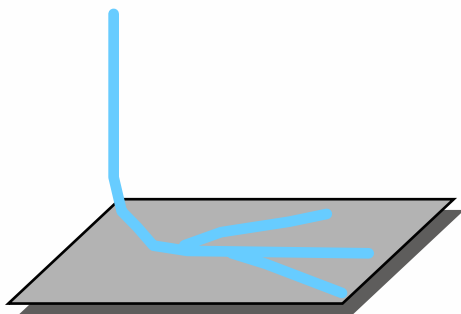
Dual



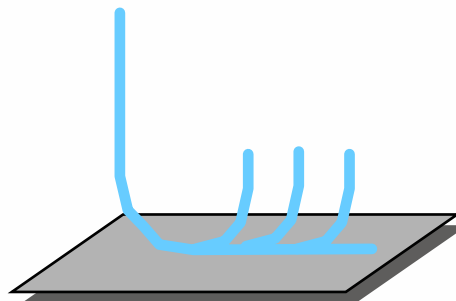
Stacked



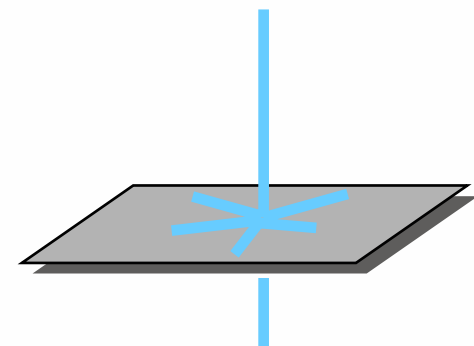
Trilateral Fork



Herringbone



Backbone and Rib



Radial

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Why a Multilateral?



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Lower Costs & Increase Number of Wells per Budget

- Drill less footage
- Lower drilling fluid costs
- Fewer casing strings
- Reduced rig days
- Re-enter existing wells
- Preserve or recover slots





Why a Multilateral?



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Drain The Reservoir

- Multiple Targets – intersect separate reservoirs, multiple sands, isolated fault blocks
- Drainage Patterns – more linear flow
- Improve Existing Wells – re-enter existing wells
- Production – reduce drawdown for less coning
- Injection – new & existing wells



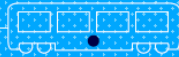


Role of MSC.Marc in FORM 5 Development



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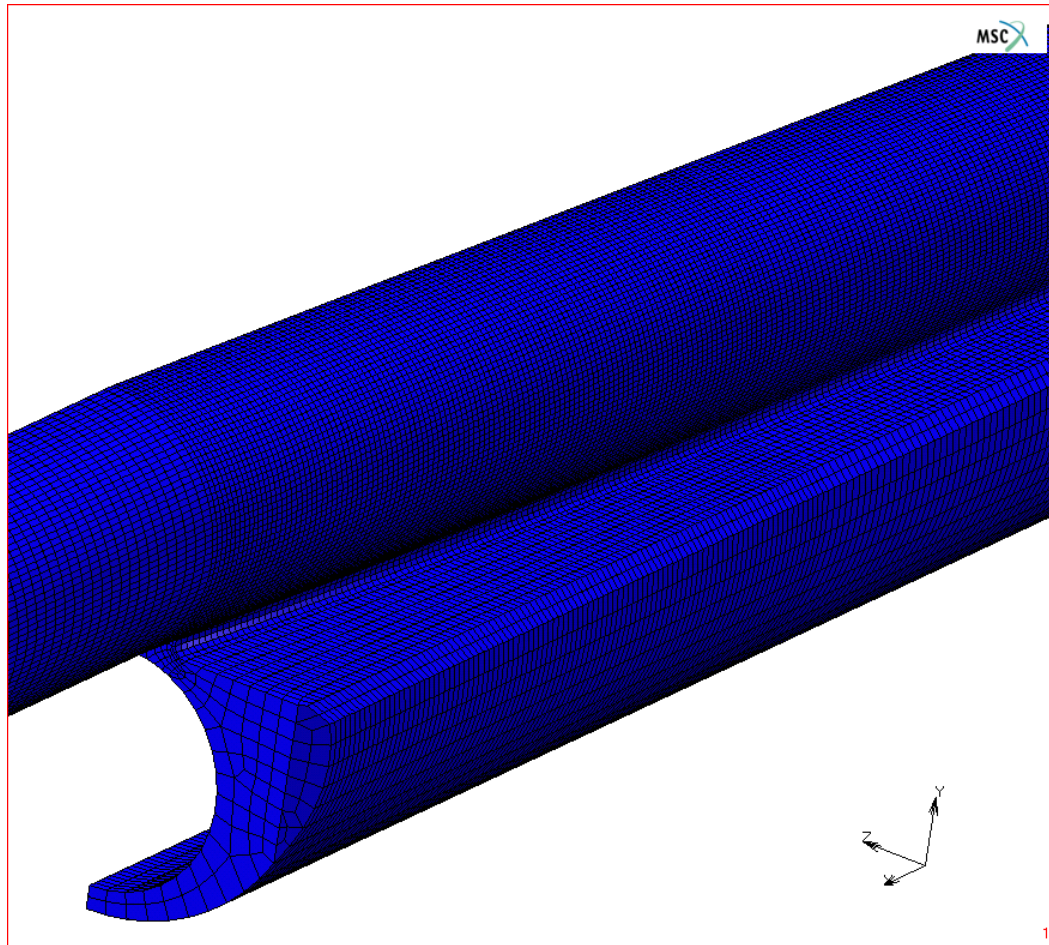
- Evaluation of Design Ideas
- Forming
- Dimensional Change of Formed Junction under Internal and External Pressure
- Swaging
- Buckling
- Collapse Pressure of Swaged Junction
- Burst Pressure of Swaged Junction



Challenge in Hex Mesh Generation



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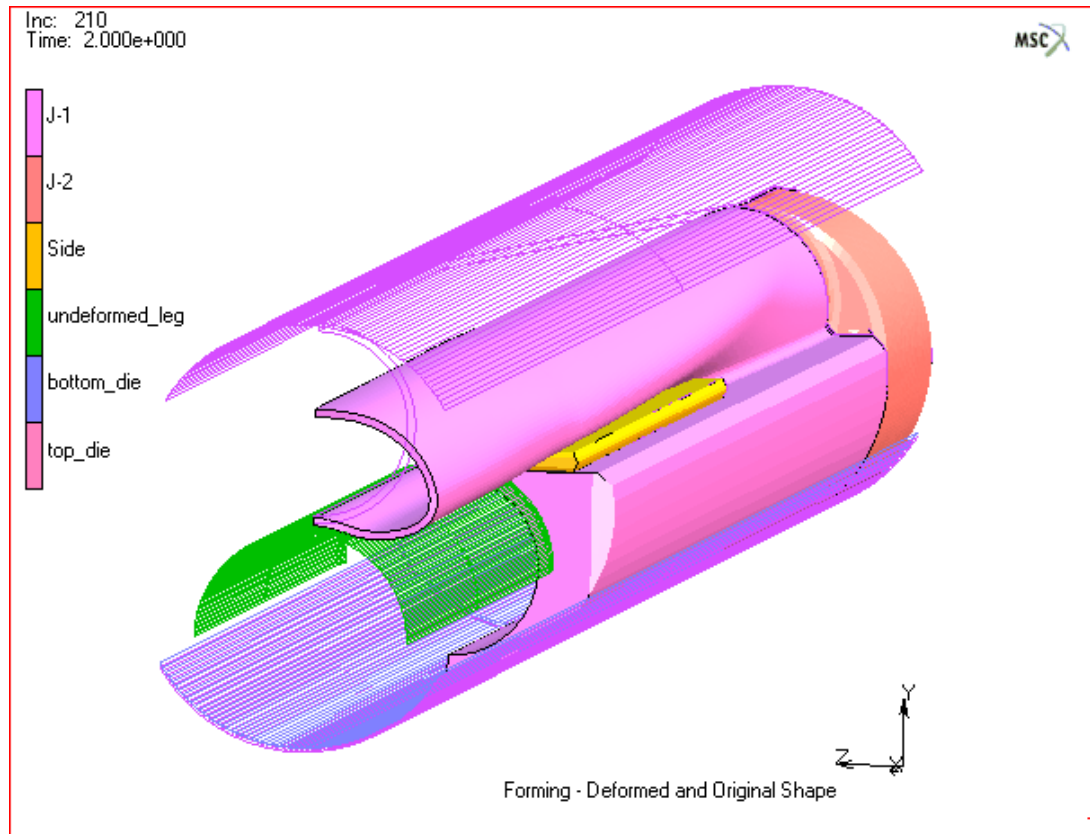




Forming Analysis



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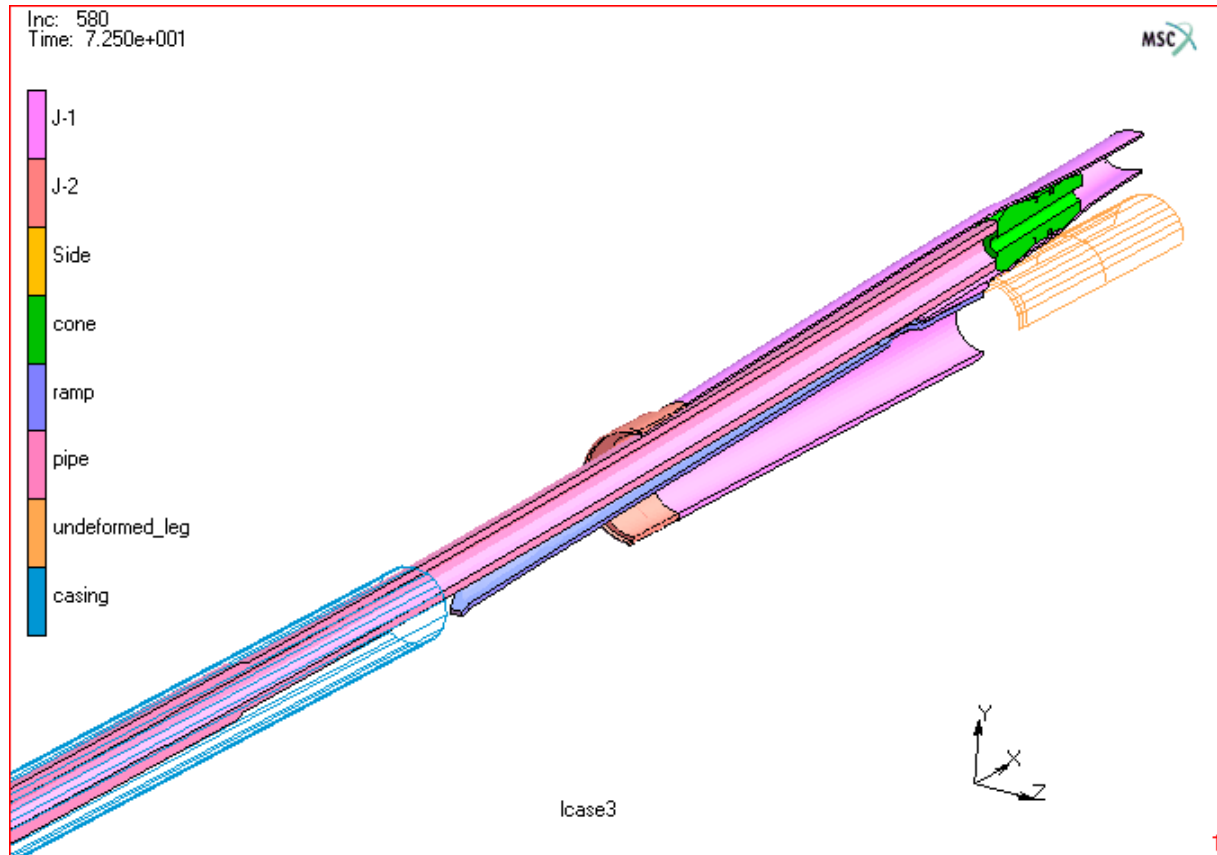




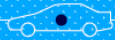
Swaging Analysis



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Swaging Test - 1





Swaging Test - 2

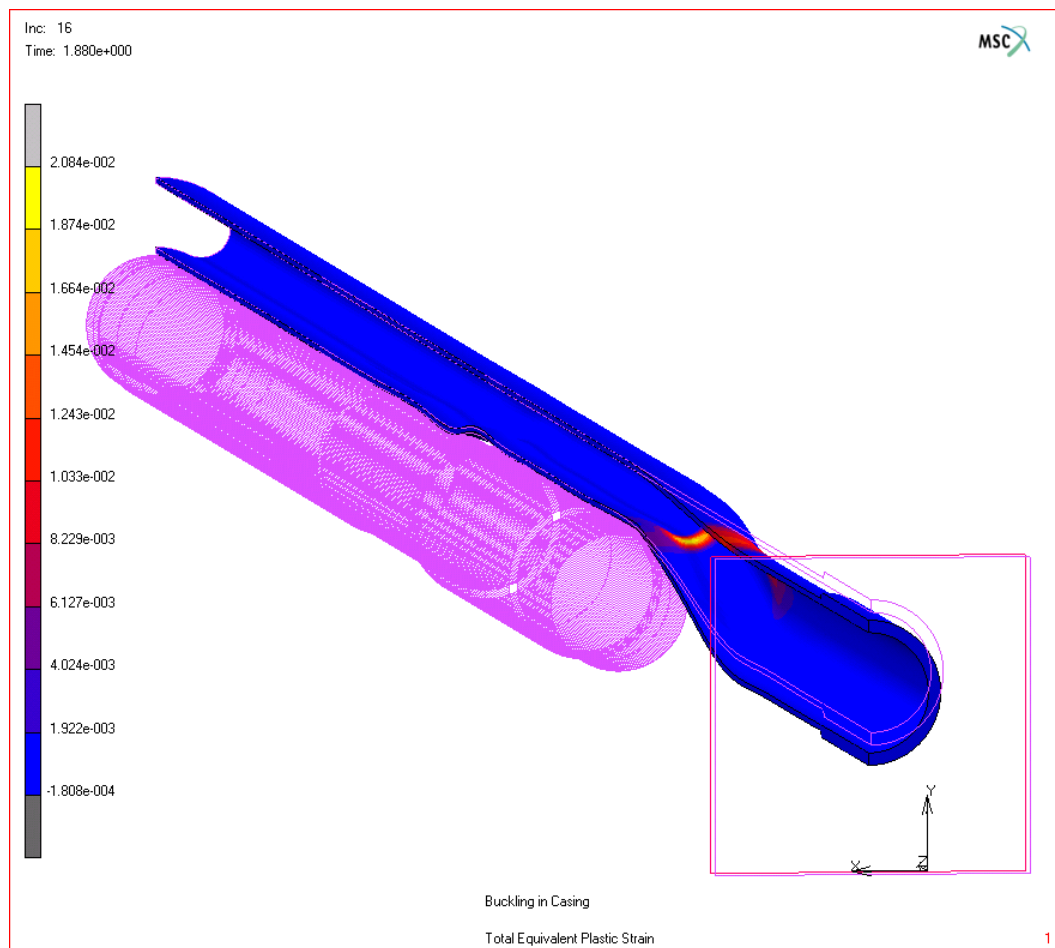




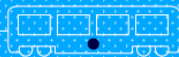
Buckling Analysis



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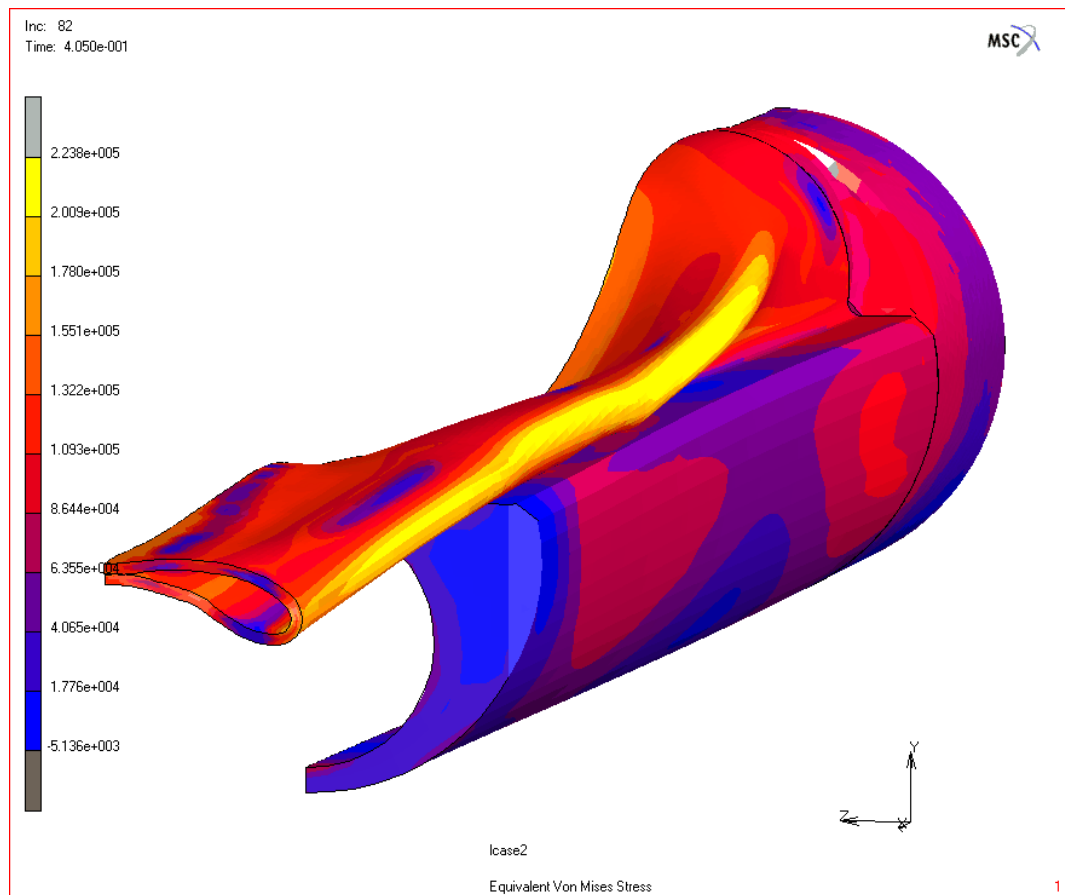
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Collapse Pressure of Swaged Junction



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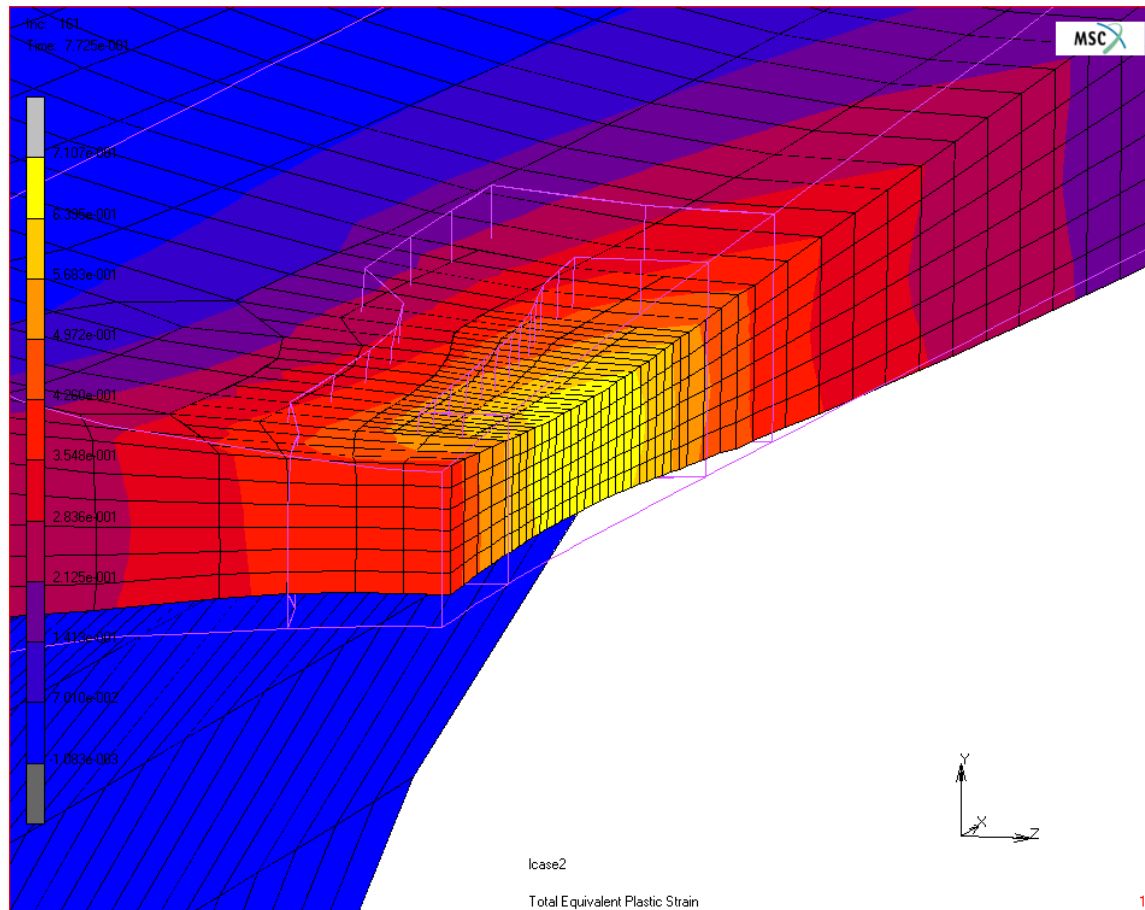
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Burst Pressure of Swaged Junction



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Pressure Rating of Swaged Junction



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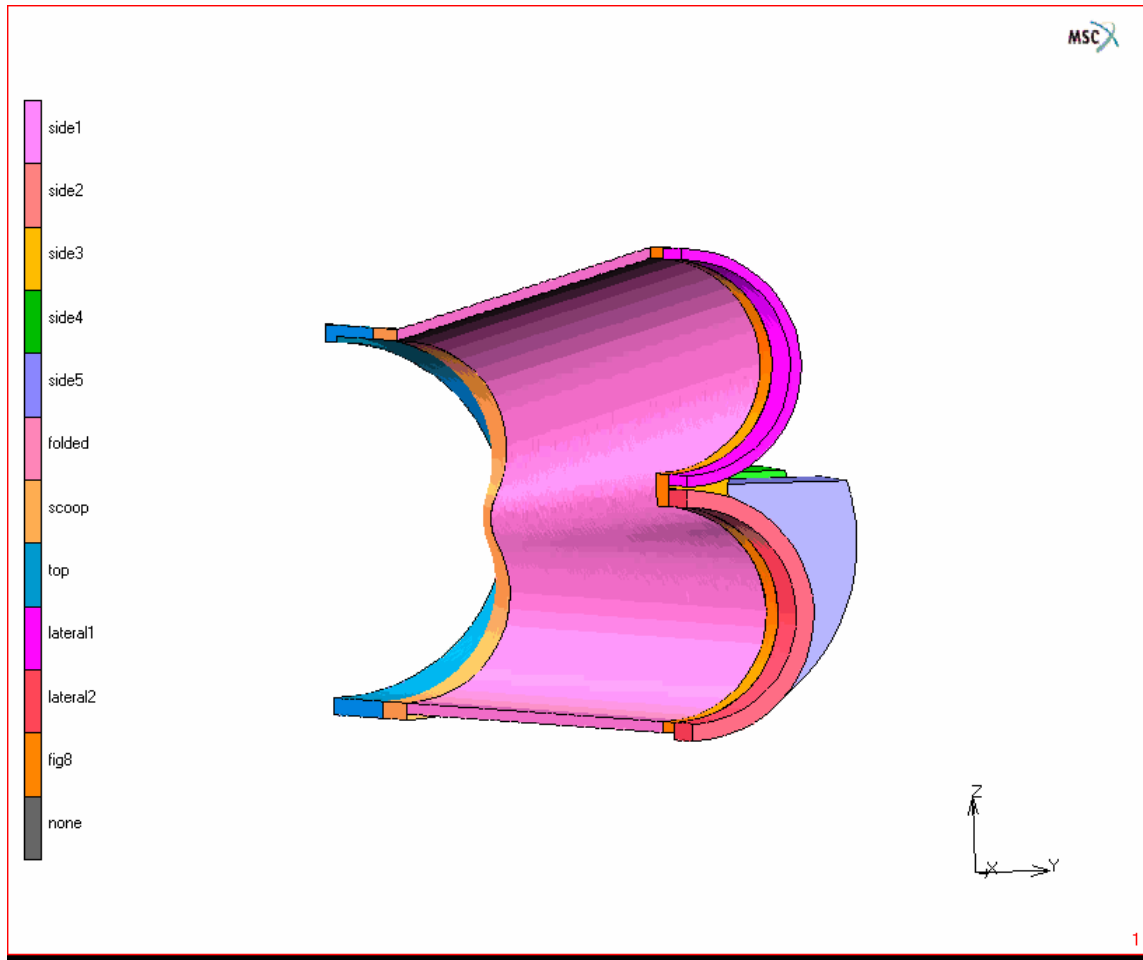
- Collapse Pressure:
 - Collapse pressure from FEA is 10% higher than test results.
- Burst Pressure:
 - Burst pressure from FEA is 15% higher than test results.
- Possible causes of deviation:
 - Inaccurate material data
 - Inadequate failure criteria
 - Neglect of residual stresses/strains from swaging
 - Rough mesh at stress concentration region



Evaluating New Ideas



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Future Improvement



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- More Accurate Stress – Strain Curve after Necking
- Damage Criteria – Lamaitre or Gurson Damage Model
- Kinematic Hardening Effects in Plasticity
- Global-Local Analysis for Stress Concentration

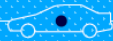


Conclusions



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MSC.Marc has been helpful in locating stress concentration area, modifying designs to reduce stress/strain levels, evaluating design ideas, and predicting pressure capabilities of FORM 5.



Acknowledgements



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Many Thanks To
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