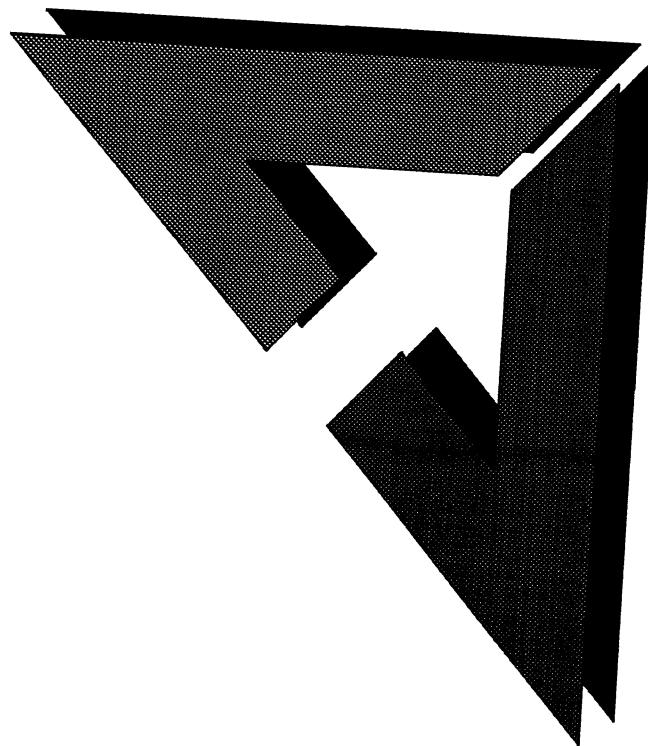


Simplifying Cam Design through the Use of ADAMS/View

*Karl Bangert
Application Engineer
Ann Arbor, MI
May 25, 1994*

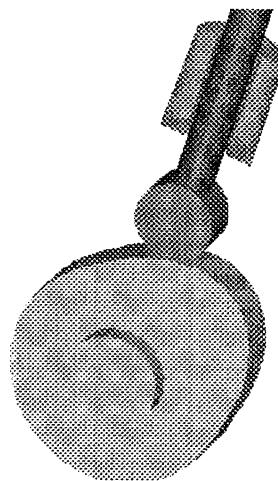


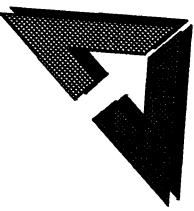
International ADAMS Users' Conference

ADAMS

SIMPLIFYING CAM DESIGN THROUGH THE USE OF ADAMS/VIEW

The design of cam driven devices has typically been a time consuming process requiring the interaction of many disparate softwares to perform numerous tasks. Such efforts involve input/output function definition, mechanism analysis, and export of geometry data to machine tool systems. The flexibility to analyze both an existing cam or design a new cam, given a desired output function, is also an important consideration. This paper presents several advanced ADAMS/View capabilities which simplify and couple these tasks. The cam synthesis methodology described here uses ADAMS/View as a seamless cam design tool.

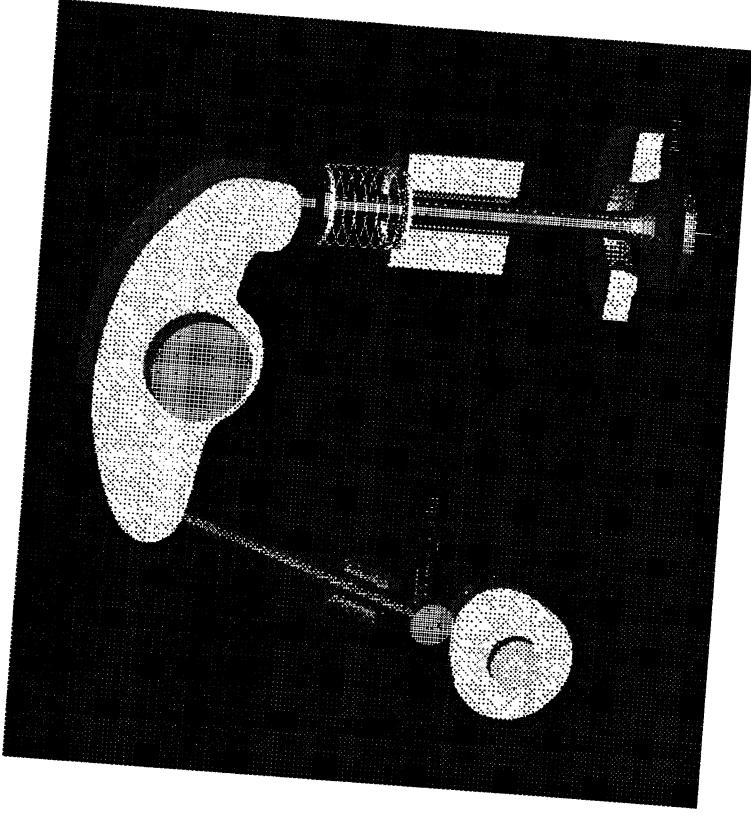


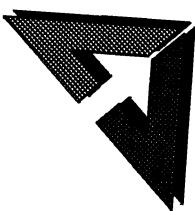


Cam Design with ADAMS/View

Motivation - ADAMS 7.0 Themes

- Improved Cam Modeling
- ADAMS/View Macro Language
- Higher-Pair Constraint Icons

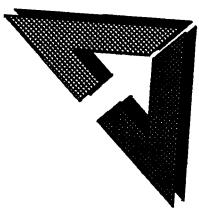




Cam Design With ADAMS/View

Cam Design Overview

- ***System Setup***
- ***ADAMS Analysis***
- ***Cam Generation***
- ***Cam Verification***



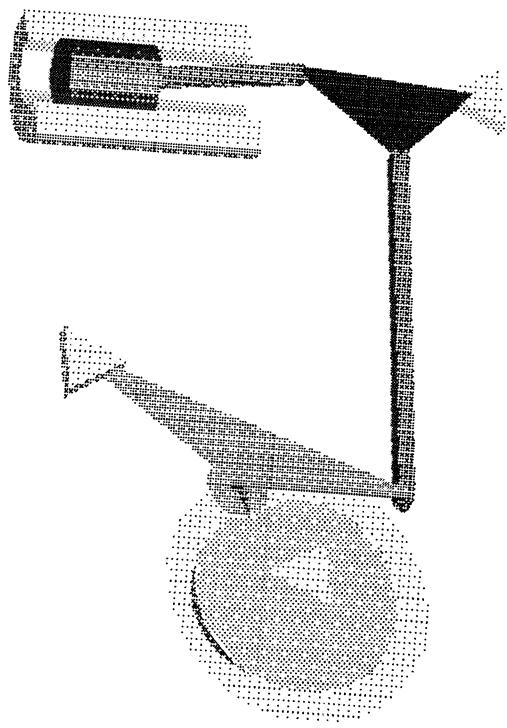
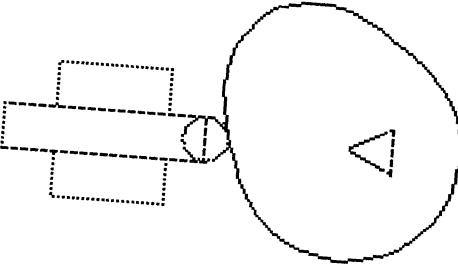
Cam Design With *ADAMS*/View

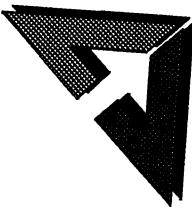
System Setup

Kinematic Mechanism
Simple



Complex





Cam Design With ADAMS/View

System Setup

- *End Effector Control*
- *MOTION definition*
 - $X = f(TIME)$
 - , *DISPLACEMENT*
 - , *VELOCITY*
 - , *ACCELERATION*

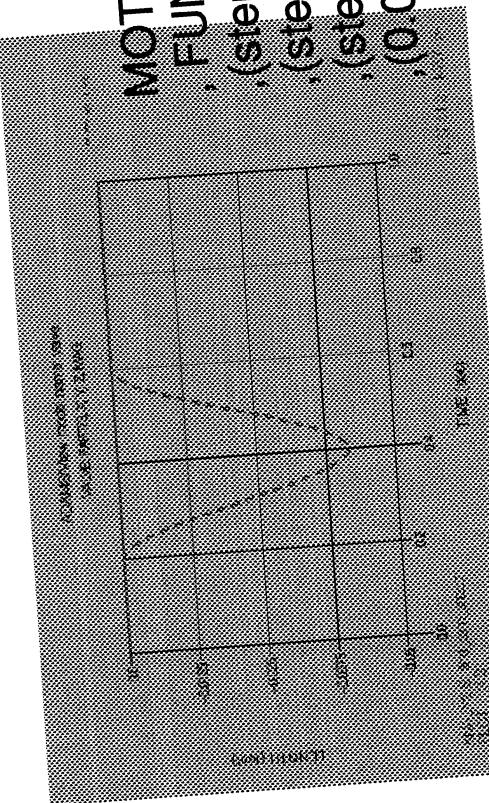
Cam Design with ADAMS/View

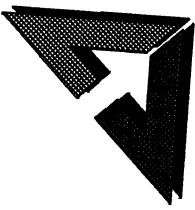
System Setup

- End Effector Control - MOTION

- Nested FUNCTION expressions

```
MOTION/1, TRANSLATIONAL, JOINT = 1
FUNCTION = step(time,0,0,0.2,
(Step(time,0.2,(0.0/12),0.4,
(Step(time,0.4,(0.0/12+0.5/12),0.6,
(Step(time,0.6,(0.0/12+0.5/12+0.5/12),1.0,
(Step(time,0.8,(0.0/12+0.5/12+0.0/12)))))))
```

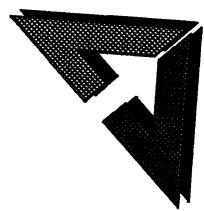




Cam Design With ADAMS/View

System Setup

- ▲ *End Effector Control - MOTION*
- ▲ *FUNCTION expressions*
 - $STEP(TIME, x0, h0, x1, h1)$
 - $POLY(x, x0, a0, a1, \dots, a30)$
 - $SHF(x, x0, a, \omega, \phi, b)$



Cam Design With ADAMS/View

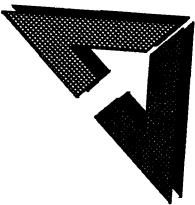
System Setup

- End Effector Control - MOTION

Customized ADAMS/View Macro

constraint modify motion &
motion_name=\$motion_name &
type=translation &
function= &

```
"Step(time,0,0,$t1, , &
"(Step(time,$t1,($m1/12),$t2, , &
"(Step(time,$t2,($m1/12+$m2/12),$t3, , &
"(Step(time,$t3,($m1/12+$m2/12+$m3/12),$t4, , &
"($m1/12+$m2/12+$m3/12+$m4/12))))))"
```

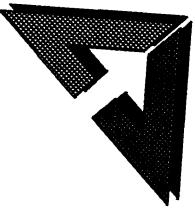


Cam Design With ADAMS/View

System Setup

- ◀ **End Effector Control - MOTION**
- ◀ **Customized ADAMS/View Macro
(aview/examples)**

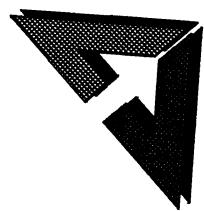
CHUNK	LAST TIME	ACTIVE FRAME	VIEW	TIME	MOVE	INCHES
				0.0	move	0.0
				0.4	move	0.5
				0.6	move	-0.5
				1.0	move	0.0



Cam Design with ADAMS/View

System Setup for Analysis

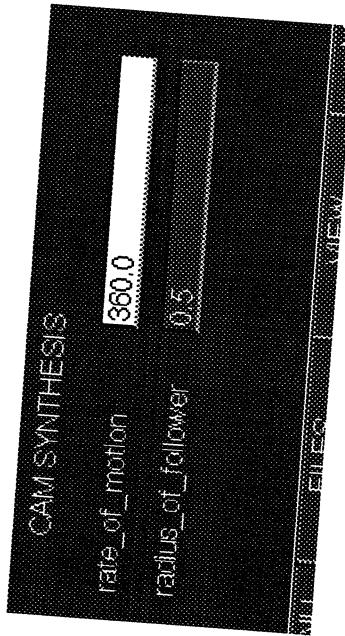
- ◀ Cam Part
- ◀ REV JOINT + MOTION
- ◀ REQUEST Definition
 - $i=follower$ center
 - $j=cam$ center
 - $rm=cam$ center

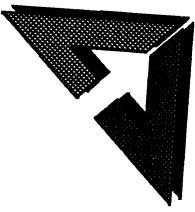


Cam Design With ADAMS/View

ADAMS Analysis

- Kinematic Analysis
- ADAMS/View Macro
- Automatic Submit
- Results Read

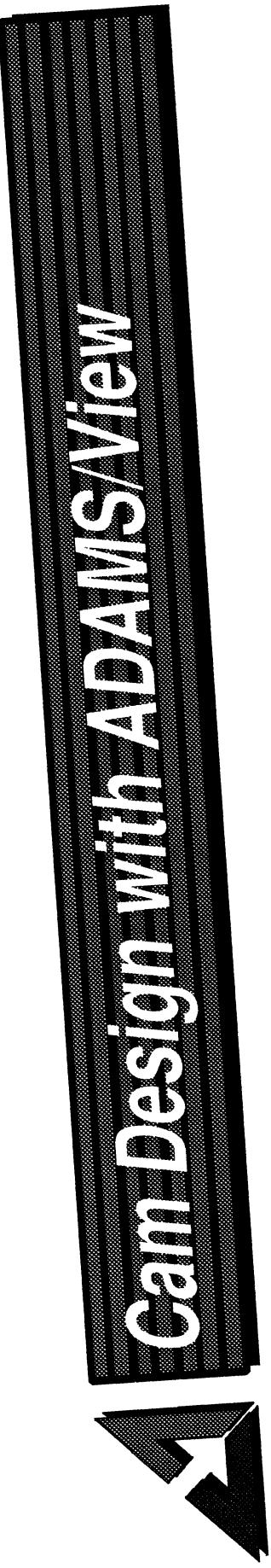




Cam Design With ADAMS/View

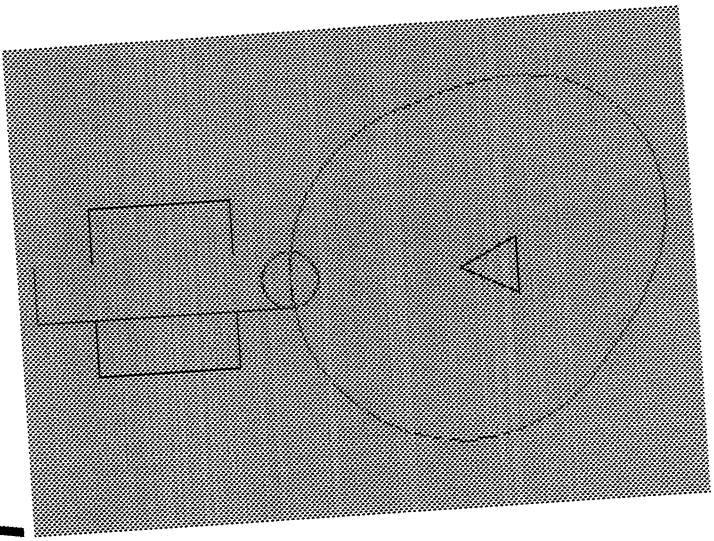
ADAMS Analysis

- *ADAMS/View Design Studies*
- *Design Variables:*
 - Link Lengths*
 - Follower Radius*
 - Cam Rotational Velocity*



Cam Generation

- ▲ Cam Profile Computation

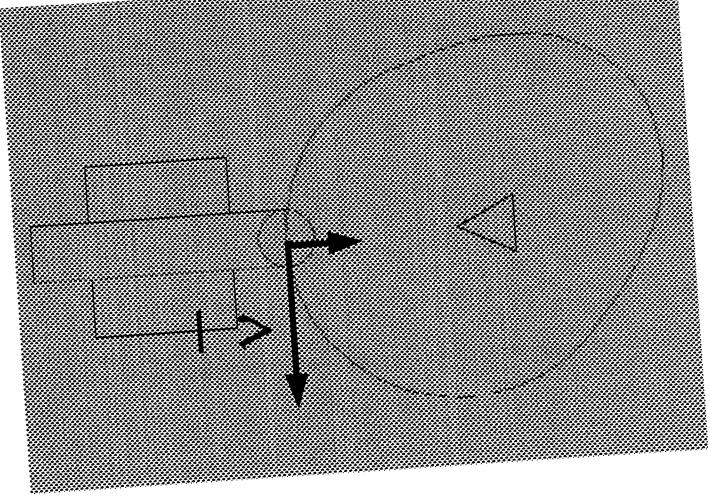


- ▲ Offset Pitch Curve by
Follower Radius

Cam Design with ADAMS/View

Cam Generation

- ◀ Offset Pitch Curve by Follower Radius

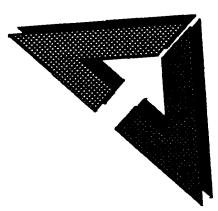


- ◀ Numerical Results Processing

$$\begin{aligned}x(t) &= x_0 + r \hat{x} \\y(t) &= y_0 + r \hat{y}\end{aligned}$$

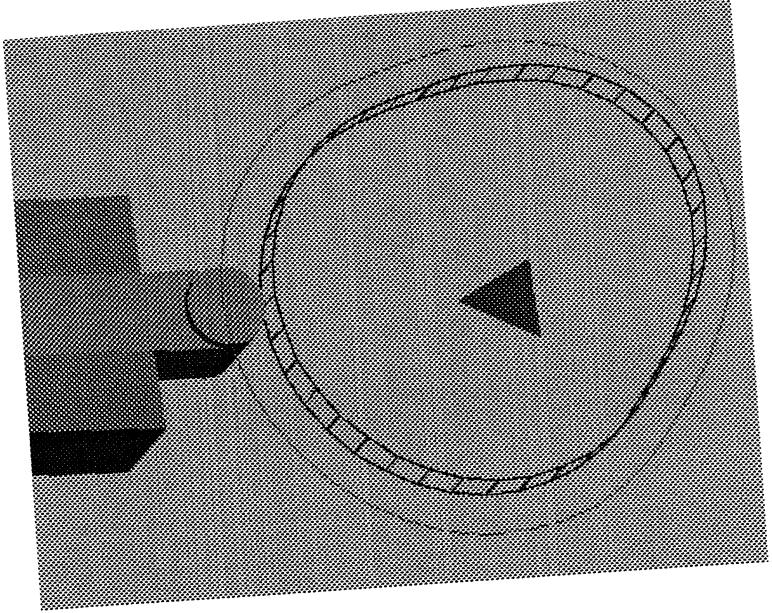
$$\hat{x}, \hat{y} = \frac{(\dot{y}(t), -\dot{x}(t))}{\sqrt{\dot{x}(t)^2 + \dot{y}(t)^2}}$$

Cam Design with ADAMS/View



Cam Generation

► **Create Cam Graphics**



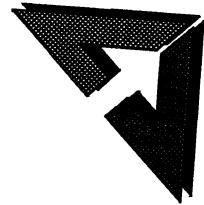
► **Results Set**

↳ **MATRIX**

↳ **CURVE**

↳ **curve GFX**

↳ **extrusion**



Cam Design With ADAMS/View

Cam Generation

- ***ADAMS/View Macro Automation***

Results Read
Numerical Processing
Graphics Creation

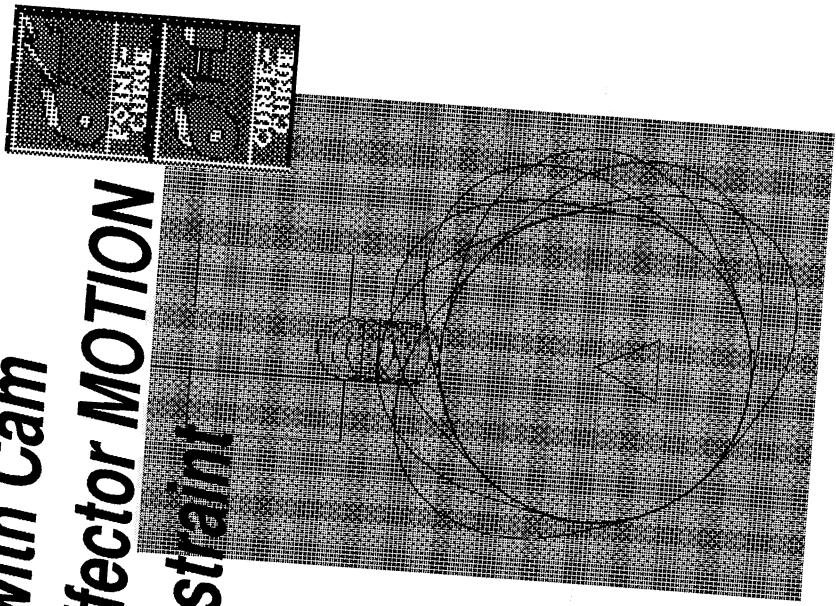
- ***Example: build_cam.mac***
(Appendix A)

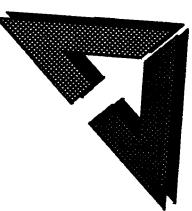


Cam Design With ADAMS/View

Cam Verification

- *Drive Simulation with Cam
Remove end effector MOTION
Add CVCV Constraint*
- *Compare Follower
Displacement
Velocity
Acceleration*

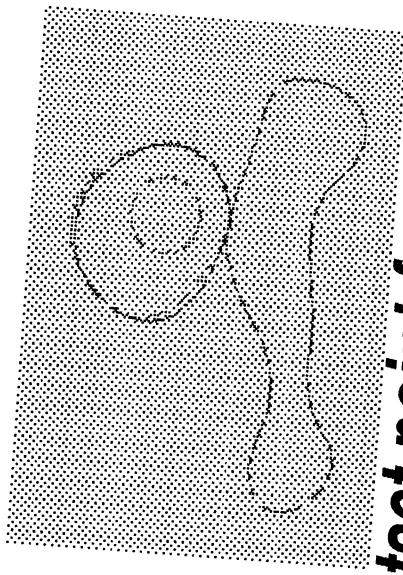




Cam Design With ADAMS/View

Special Case

- ▲ Non-Circular Follower



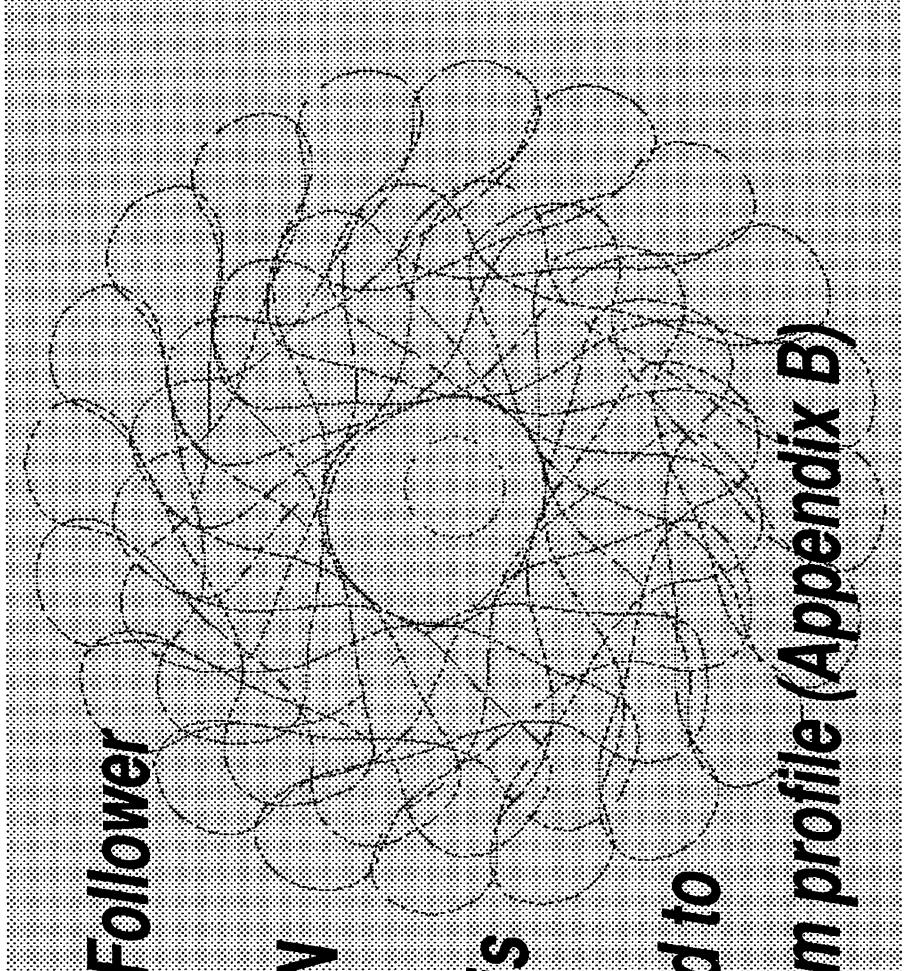
- ▲ Contact point function of Curve Geometry Relative Velocities

Cam Design with ADAMS/View



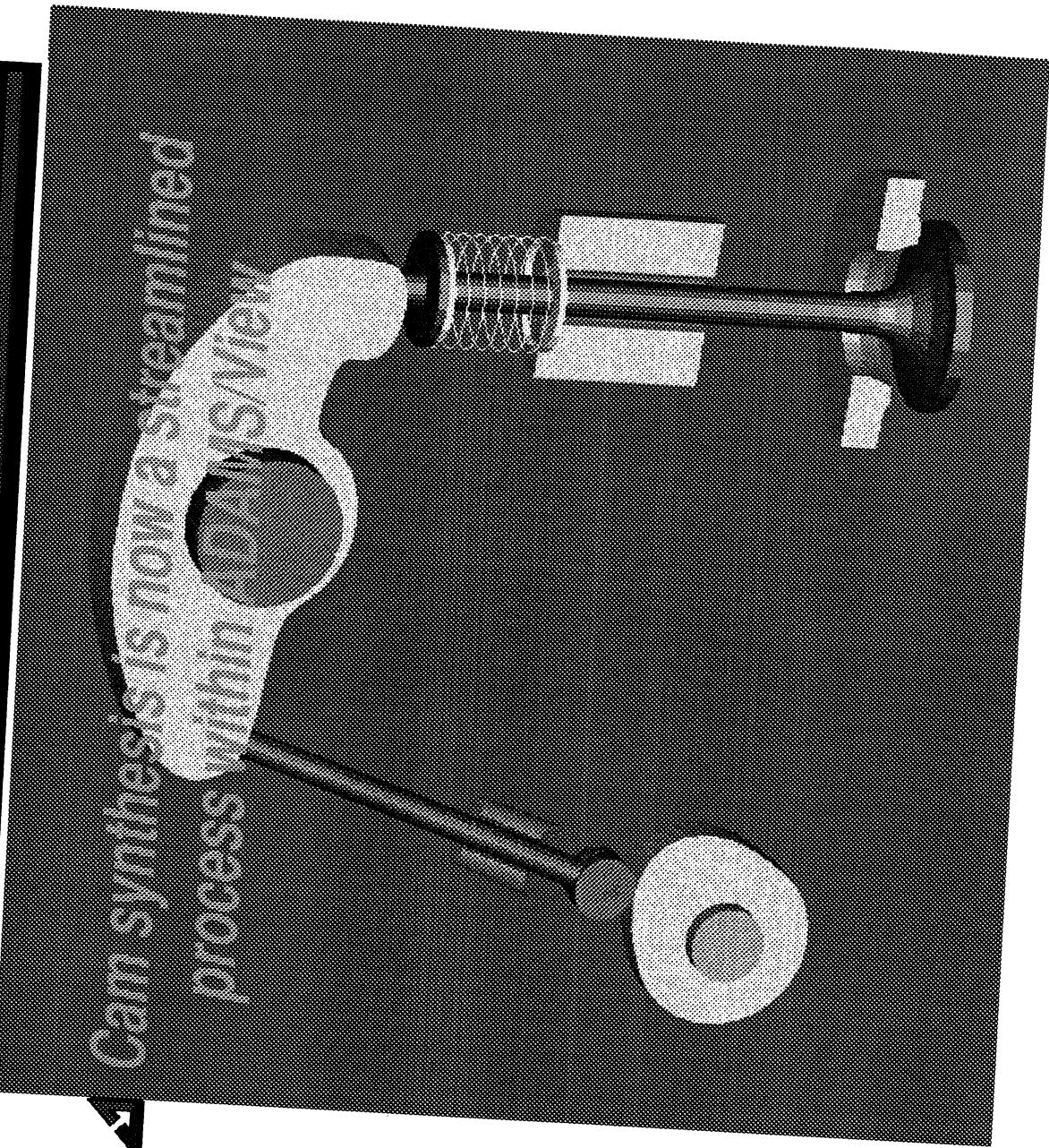
Special Case

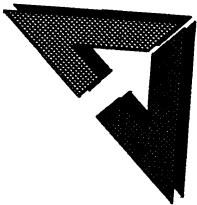
- Non-Circular Follower
- Same MOTION
- Same Analysis
- REQSUB used to compute cam profile (Appendix B)



Cam Design with ADAMS/View

Summary





Cam Design with ADAMS/View

Acknowledgments

- ▲ *Jon Thoreson, 3M*
- ▲ *Dan Robertson, MDI*
- ▲ *Bernd Ruschlau, MDI Germany*
- ▲ *John Griffin, MDI*
- ▲ *Andy Anderson, MDI*