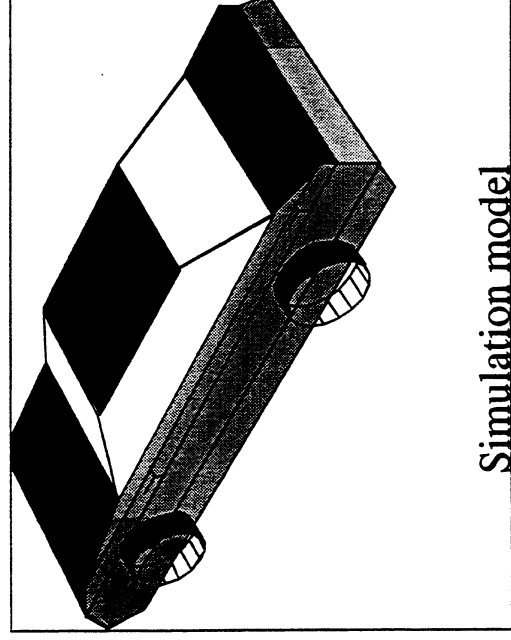
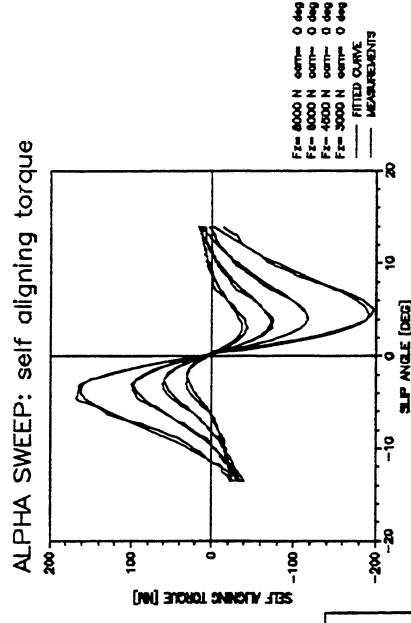
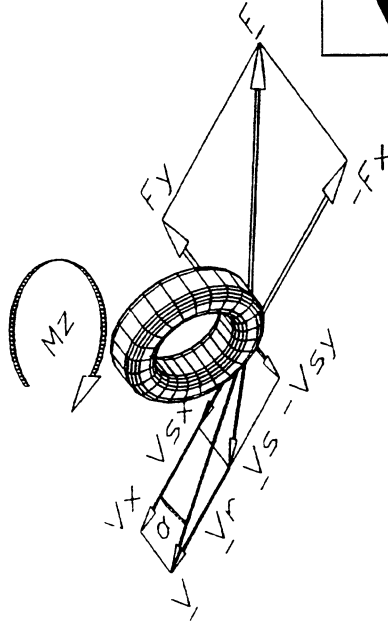
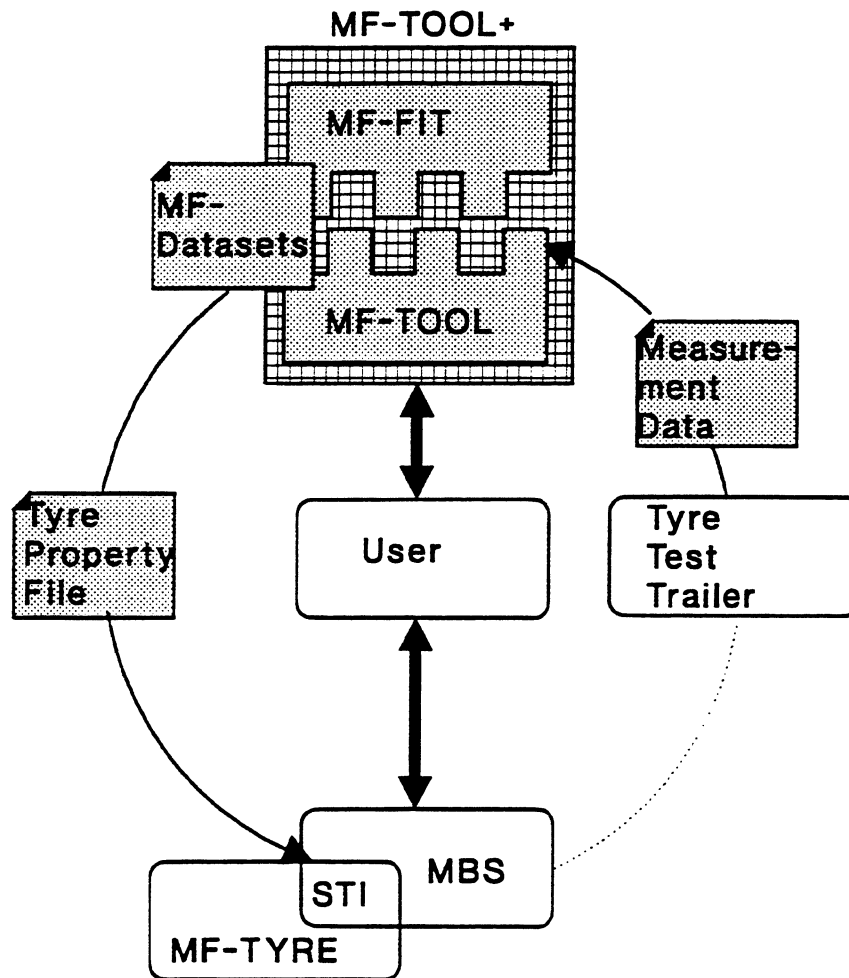


DelftTyre

A design and analysis tool, to support testing and modelling of tyre behaviour, to be used with any dynamic system simulation code



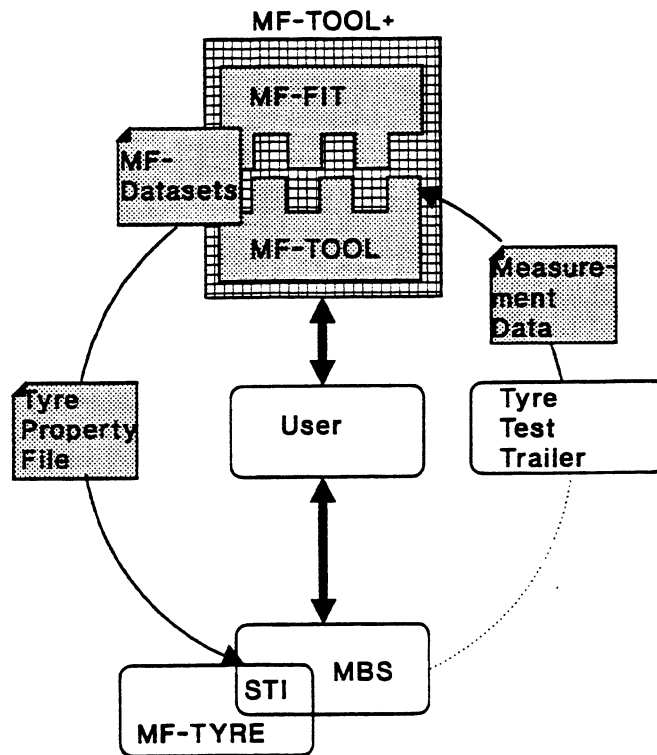
Product Range



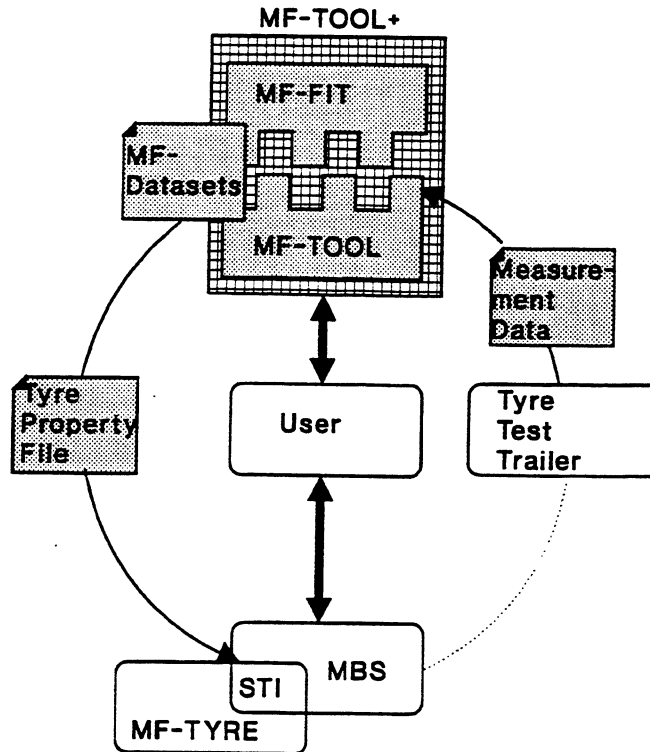
Objectives

To offer a complete range of tools for modelling and simulation of tyre behaviour

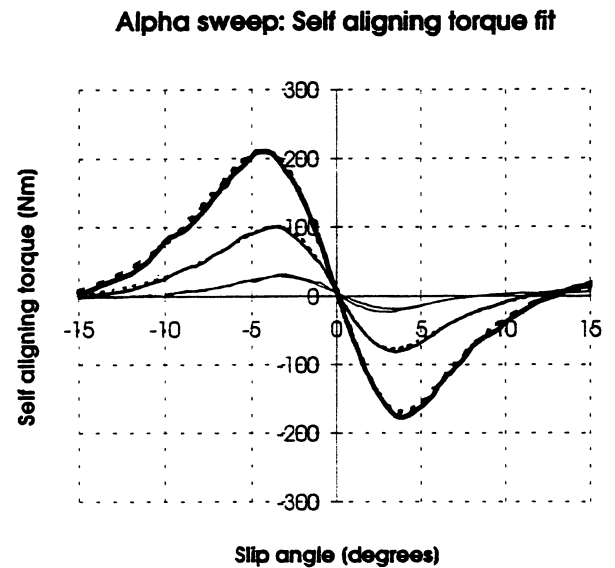
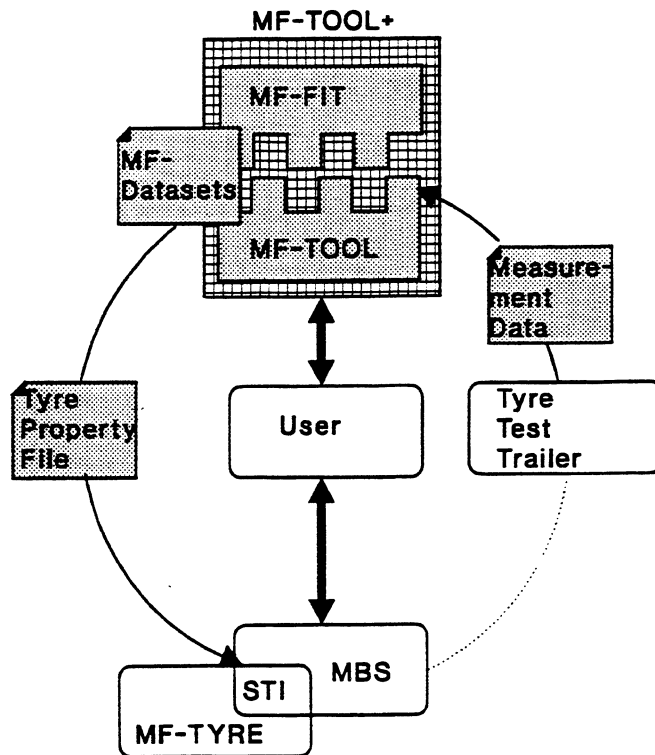
- Tyre model with physical parameters
- Integrated with vehicle simulation environment
- Integrated with tyre data processing
- Tyre characteristic manipulation and tools for tyre-vehicle optimization
- Calculation of tyre model parameters from measurement data
- Latest developments
- Internationally accepted standards
- Open and well-known to the user



- Magic Formula with transient tyre behaviour
- Standard Tyre Interface, developed within International Tyre Workshops
- From simple steady state pure slip conditions to transient complex combined slip situations.
- Real time applications

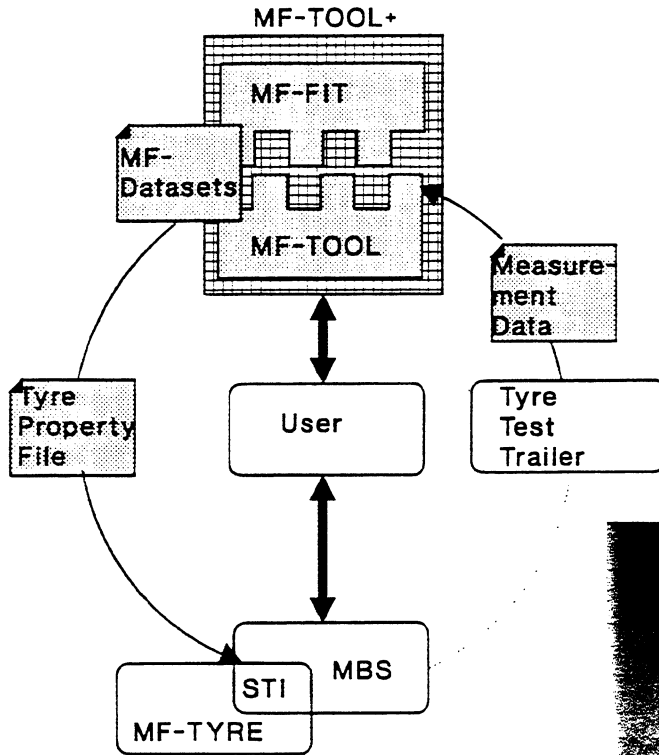


- Visualisation of tyre characteristics and tyre physical properties
- Adaption and manipulation of tyre characteristics using a graphical interface (user-defined tyre datasets)
- Tyre dataset database
- Preparation of tyre datasets for simulation



MF-Tool including MF-Fit

- Calculation of tyre model parameters out of (own) tyre measurement data
- Control of MF-Fit
- Graphical comparison of fit with measurement data
- Quality check of fit results
- Tyre data in standardized TYDEX format



- Tyre library
Regular updates and new datasets
- Tailor made datasets

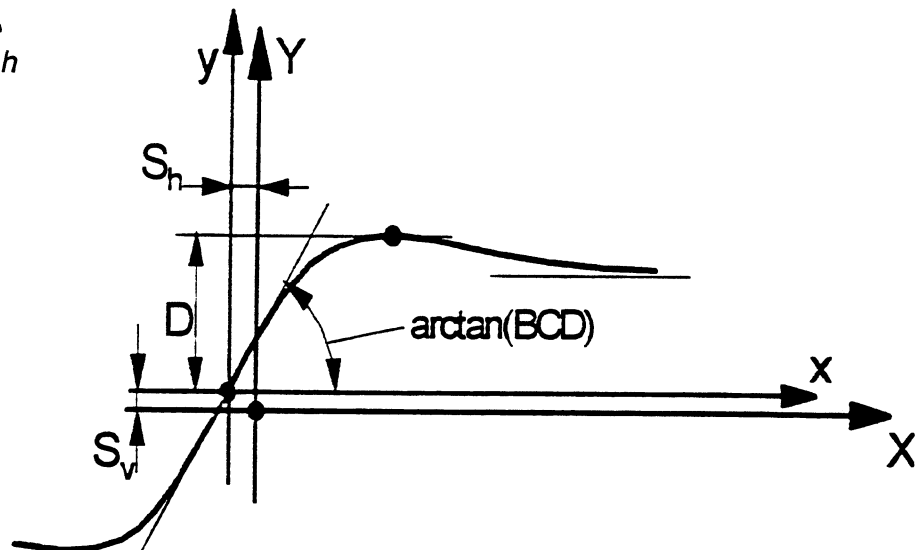


- Steady state:
MAGIC FORMULA TYRE MODEL

$$y = D \sin[C \arctan\{ Bx - E(Bx - \arctan(Bx)) \}]$$

$$Y(x) = y(x) + S_v$$

$$x = X + S_h$$



- Transient and oscillatory aspects:
FIRST ORDER LAGS and
GYROSCOPIC COUPLE

Delft Tyre

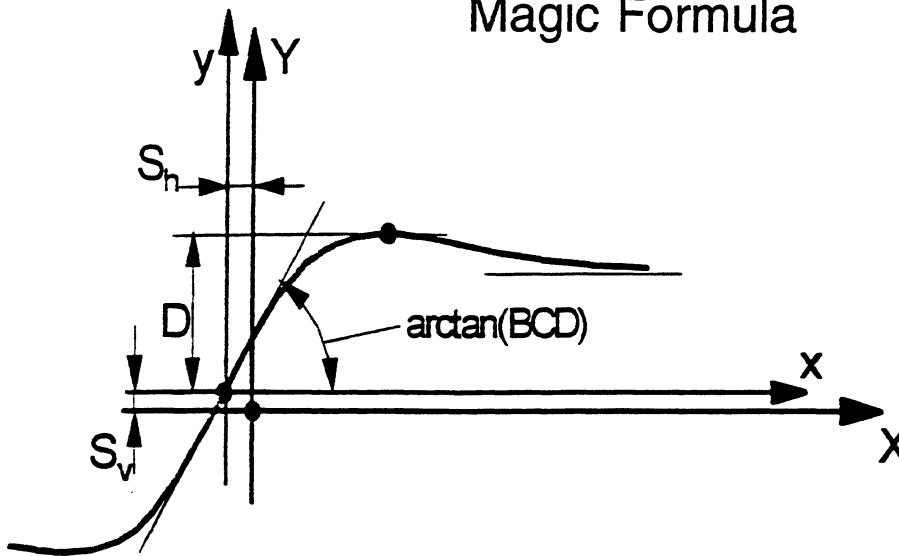
MF-Tyre

MAIN PROPERTIES of NEW VERSION:

- *Steady state pure slip*
aligning torque based on pneumatic trail
- *Steady state combined slip*
forces using weighting functions
aligning torque based on pneumatic trail
- *Dynamic state*
first order lag
relaxation lengths in x- and y- directions
gyroscopic couple about z- axis
start from zero velocity
- *Non-dimensional model parameters*
- *Scaling factors*



Magic Formula



$$y = D \sin[C \arctan\{ Bx - E(Bx - \arctan(Bx)) \}]$$

$$Y(x) = y(x) + S_v$$

$$x = X + S_h$$

where

Y: output variable F_x or F_y
 X: input variable α or κ

and

B: stiffness factor
 C: shape factor
 D: peak factor
 E: curvature factor
 S_h : horizontal shift
 S_v : vertical shift

DelftTyre

Magic Formula Pure slip

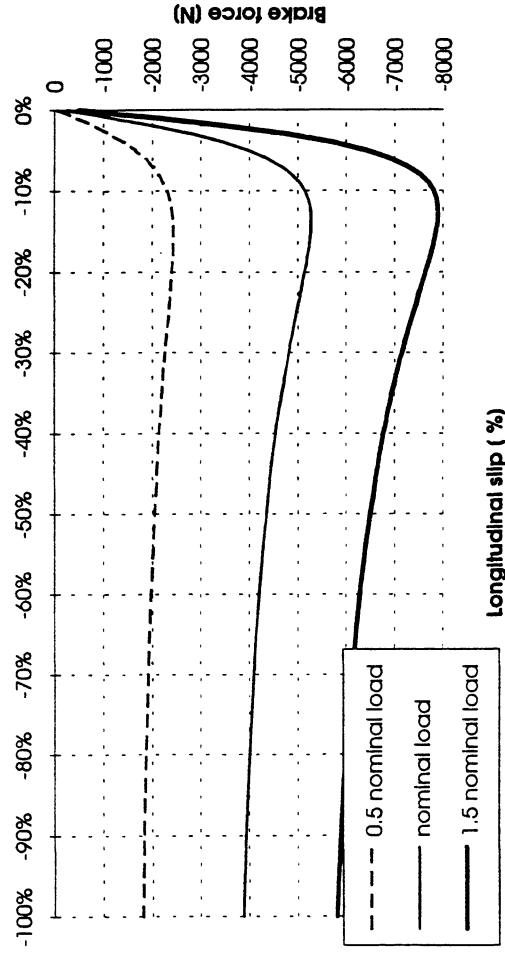
Longitudinal force

$$F_{x0} = D_x \sin[C_x \arctan\{B_x K_x - E_x (B_x K_x - \arctan(B_x K_x))\}] + S_{Vx}$$

$$D_x = (p_{Dx1} + p_{Dx2} df_z) F_z \lambda_{\mu x}$$

$$K_x = BCD_x = F_z (p_{Kx1} + p_{Kx2} df_z) \exp(-p_{Kx3} df_z) \lambda_{Kx}$$

etc.



DelftTyre

Magic Formula Pure slip

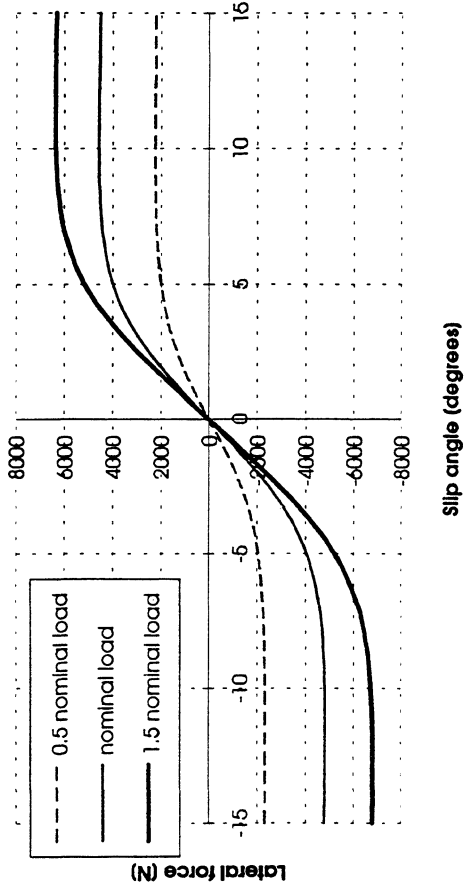
Lateral force

$$F_{y0} = D_y \sin[C_y \arctan\{B_y \alpha_y - E_y (B_y \alpha_y - \arctan(B_y \alpha_y))\}] + S_{vy}$$

$$D_y = (p_{Dy1} + p_{Dy2}) F_z \lambda_{\mu y}$$

$$K_y = BCD_y = p_{Ky1} F_{zo} \sin[2 \arctan\{ \frac{F_z}{p_{Ky2} F_{zo} \lambda_{Fzo}} \}] (1 - p_{Ky3} |\gamma_y|) \lambda_{Fzo} \lambda_{Ky}$$

etc.



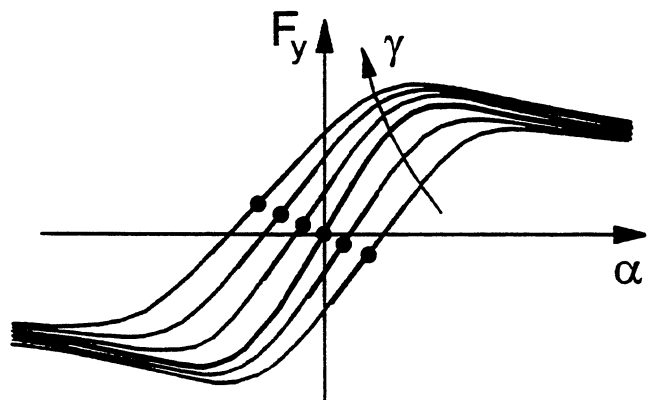
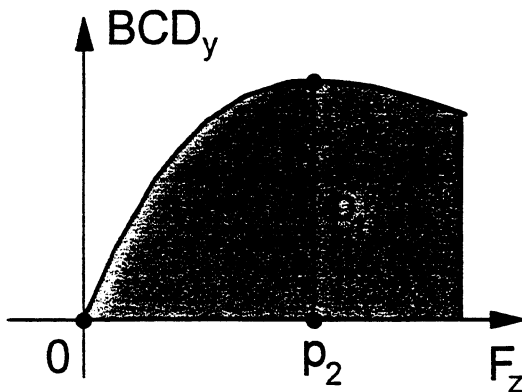
ASYMMETRY

Curvature factor E

$$E = E_0 + \Delta E \text{sign}(x)$$

Cornering stiffness

$$BCD_y = p_1 \sin\left[2 \arctan\left(\frac{F_z}{p_2}\right)\right] (1 - p_3 |\gamma|)$$



Aligning Torque

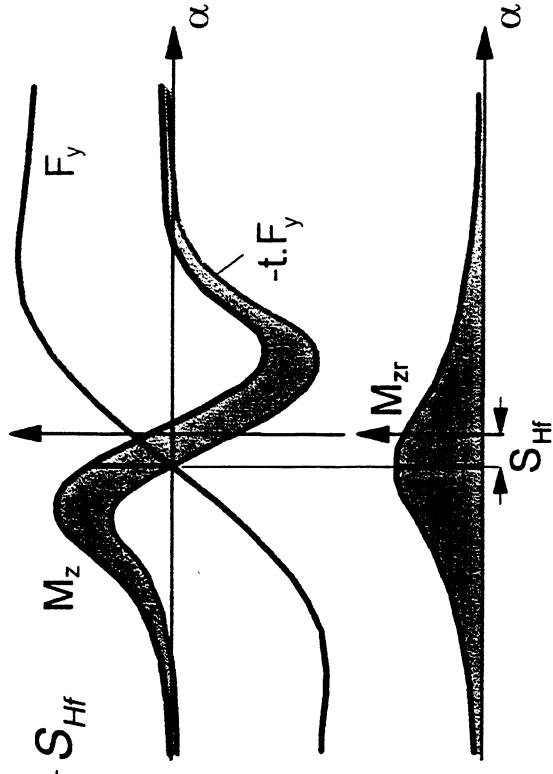
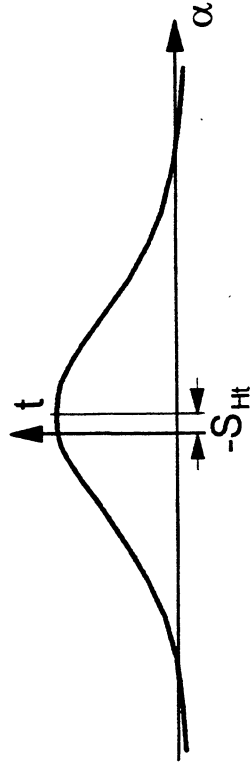
$$M_{zo} = -t F_{yo} + M_{zr}$$

pneumatic trail

$$t(\alpha_t) = D_t \cos[C_t \arctan\{B_t \alpha_t - E_t (B_t \alpha_t - \arctan(B_t \alpha_t))\}] \quad \text{with } \alpha_t = \alpha + S_{Ht}$$

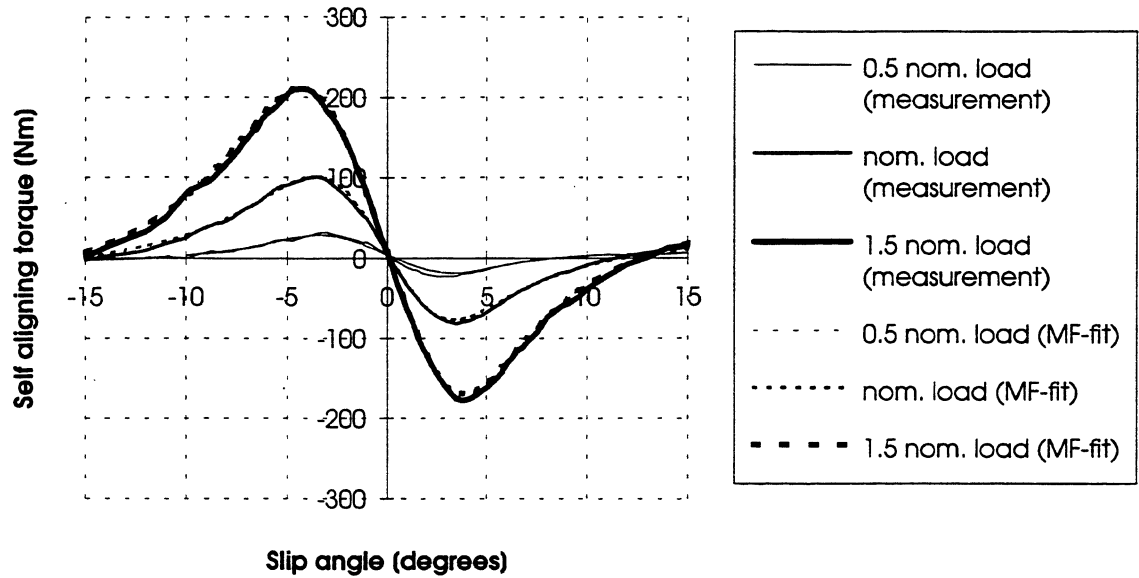
residual torque

$$M_{zr}(\alpha_r) = D_r \cos[\arctan(B_r \alpha_r)] \quad \text{with } \alpha_r = \alpha + S_{Hr}$$

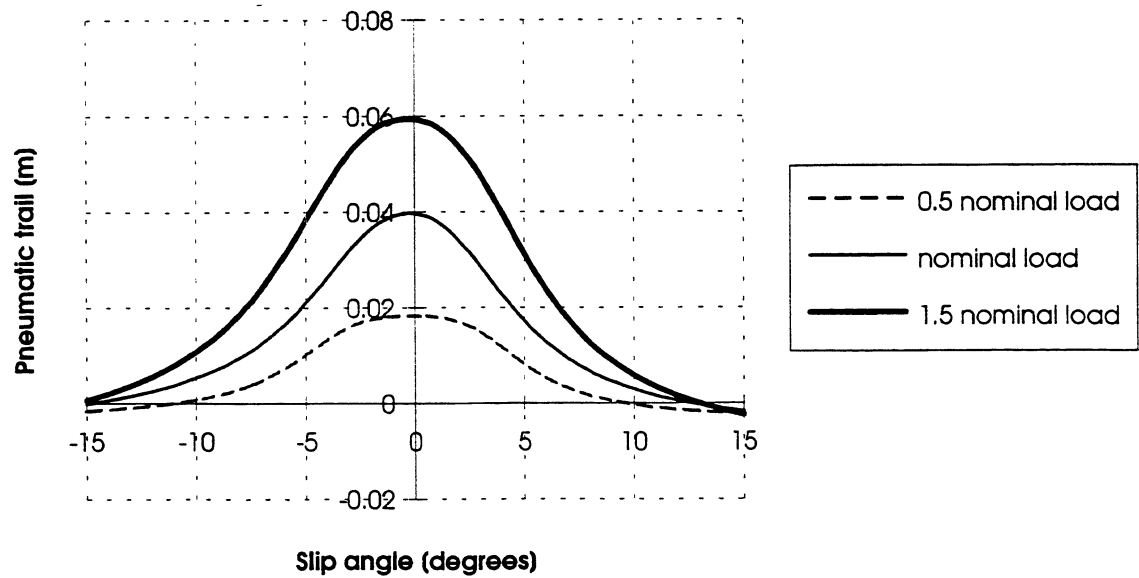


Magic Formula Aligning Torque

Alpha sweep: Self aligning torque fit



Alpha sweep: Pneumatic trail

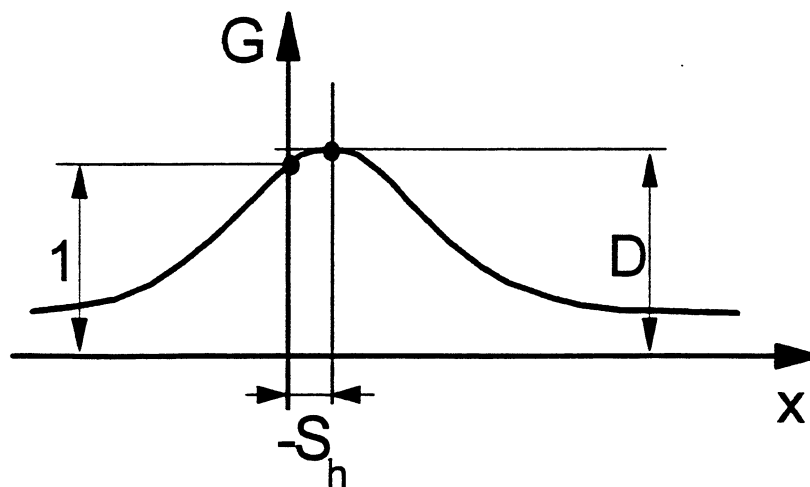


Magic Formula Combined slip

- Weighting functions G multiplied with pure slip functions
- Weighting function have a hill shape
- Cosine version of Magic Formula is used

$$G = D \cos[C \arctan(Bx)]$$

- x is either κ or α (possibly shifted)
- D represents the peak value
- C determines the height of the hill's base
- B influences the sharpness of the hill
- E is not needed to improve the fit



Magic Formula Combined slip

Longitudinal force

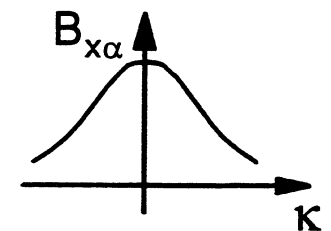
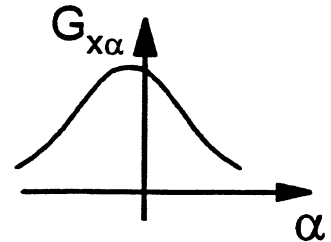
$$F_x = G_{x\alpha} F_{x0}$$

$$G_{x\alpha} = \frac{\cos[C_{x\alpha} \arctan\{B_{x\alpha}(\alpha + S_{Hx\alpha})\}]}{\cos[C_{x\alpha} \arctan(B_{x\alpha} S_{Hx\alpha})]}$$

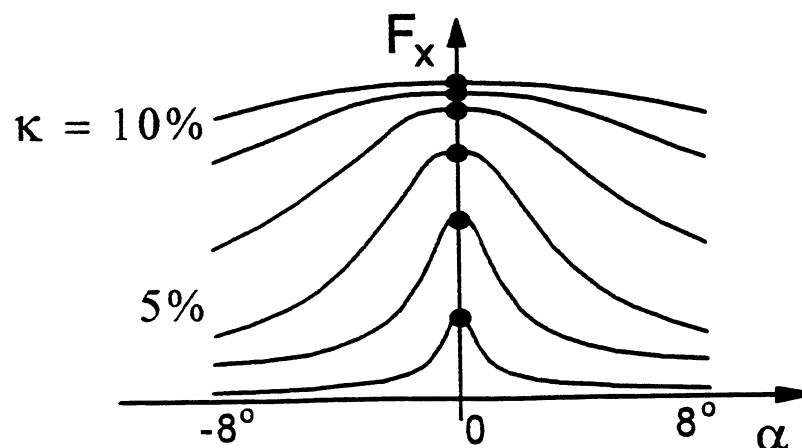
$$C_{x\alpha} = r_{Cx1}$$

$$B_{x\alpha} = r_{Bx1} \cos[\arctan\{r_{Bx2} \kappa\}]$$

$$S_{Hx\alpha} = r_{Hx1}$$



- F_{x0} is the longitudinal force at pure longitudinal slip
- $B_{x\alpha}$ influences the sharpness of the hill
- $C_{x\alpha}$ influences the height of the hill base
- $S_{Hx\alpha}$ is the horizontal shift of the hill peak



Magic Formula Combined slip

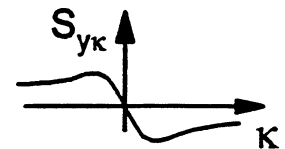
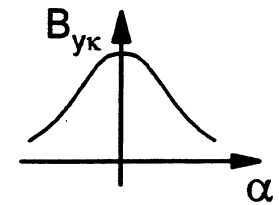
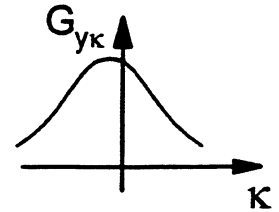
Side force

$$F_y = G_{y\kappa} F_{y0} + S_{vy\kappa}$$

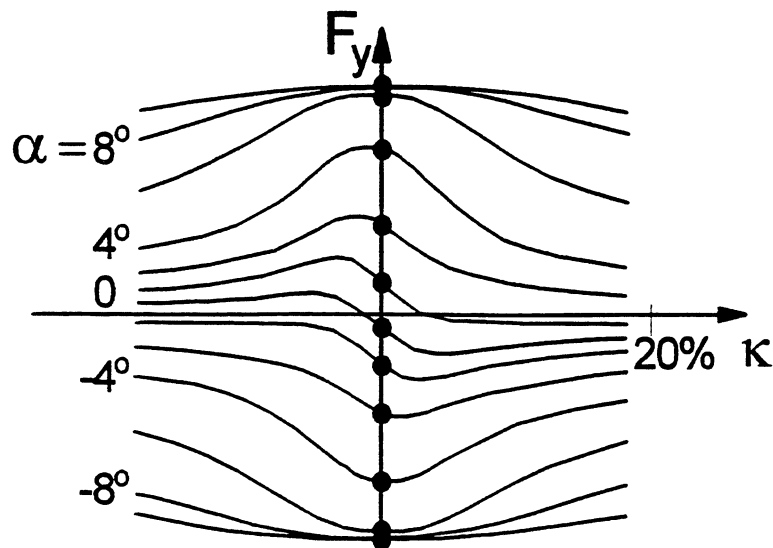
$$G_{y\kappa} = \frac{\cos[C_{y\kappa} \arctan\{B_{y\kappa}(\kappa + S_{Hy\kappa})\}]}{\cos[C_{y\kappa} \arctan(B_{y\kappa} S_{Hy\kappa})]}$$

$$B_{y\kappa} = r_{By1} \cos[\arctan\{r_{By2}(\alpha - r_{By3})\}]$$

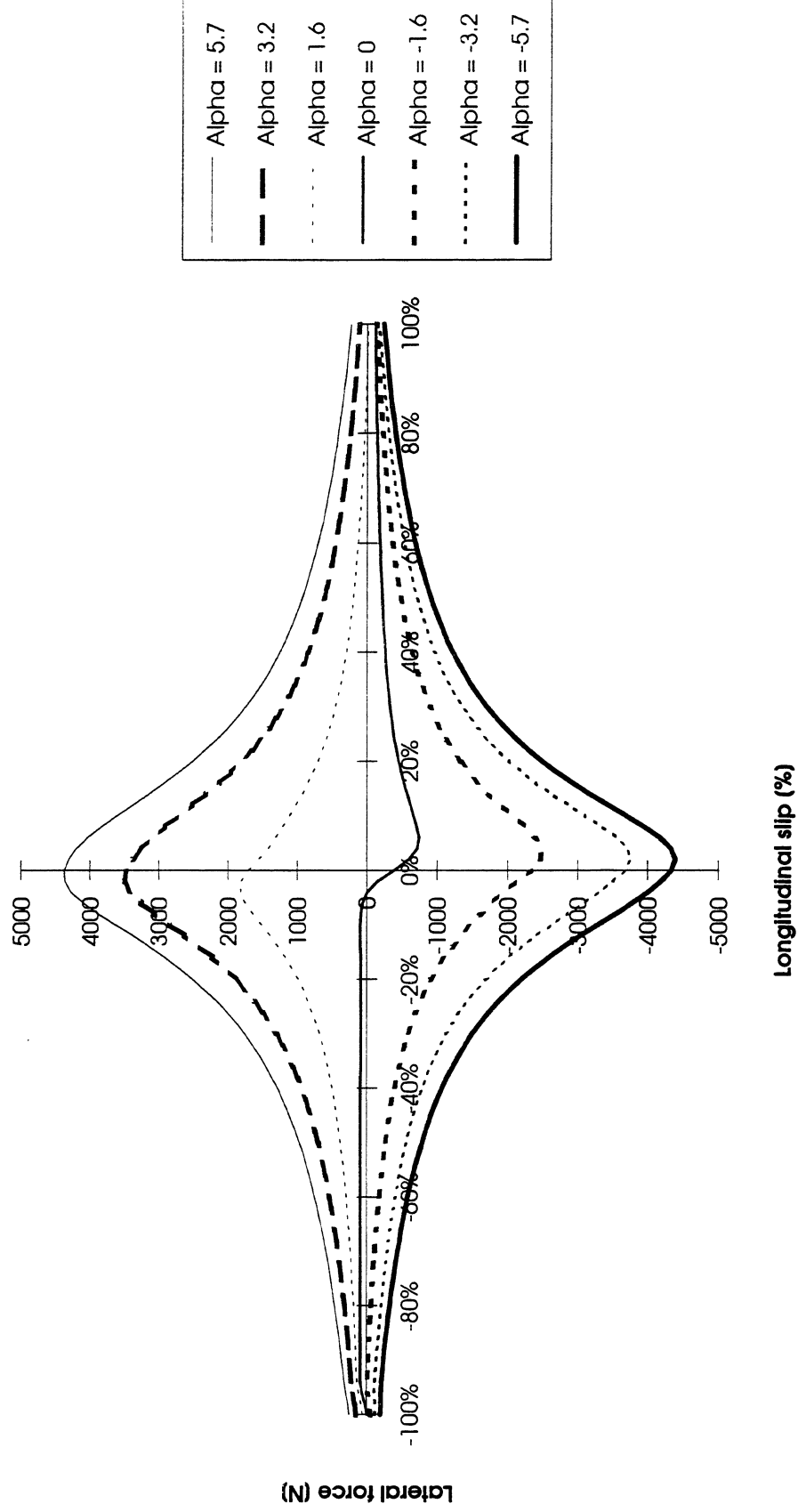
$$S_{vy\kappa} = \sin[r_{vy5} \arctan(r_{vy6} \kappa)]$$



- F_{y0} is the side force at pure side slip
- $B_{y\kappa}$ influences the sharpness of the hill
- $S_{vy\kappa}$ is the vertical shift due to ' κ -induced' ply-steer



Magic Formula Combined slip



Delft-Tyre



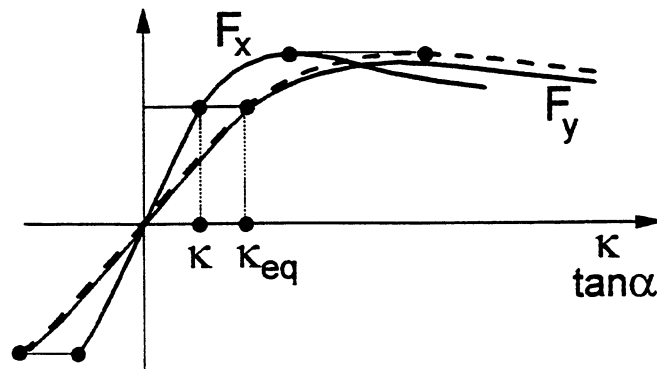
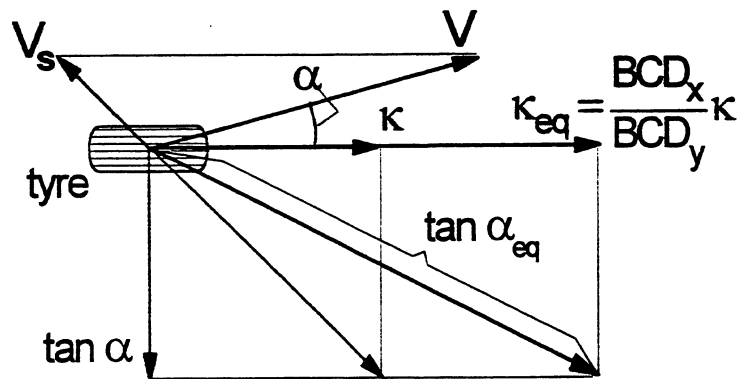
Magic Formula Combined slip

Aligning torque

$$M_z = -t(\alpha_{t,eq}) F_y + M_{zr}(\alpha_{r,eq}) + s(F_y, \gamma) * F_x$$

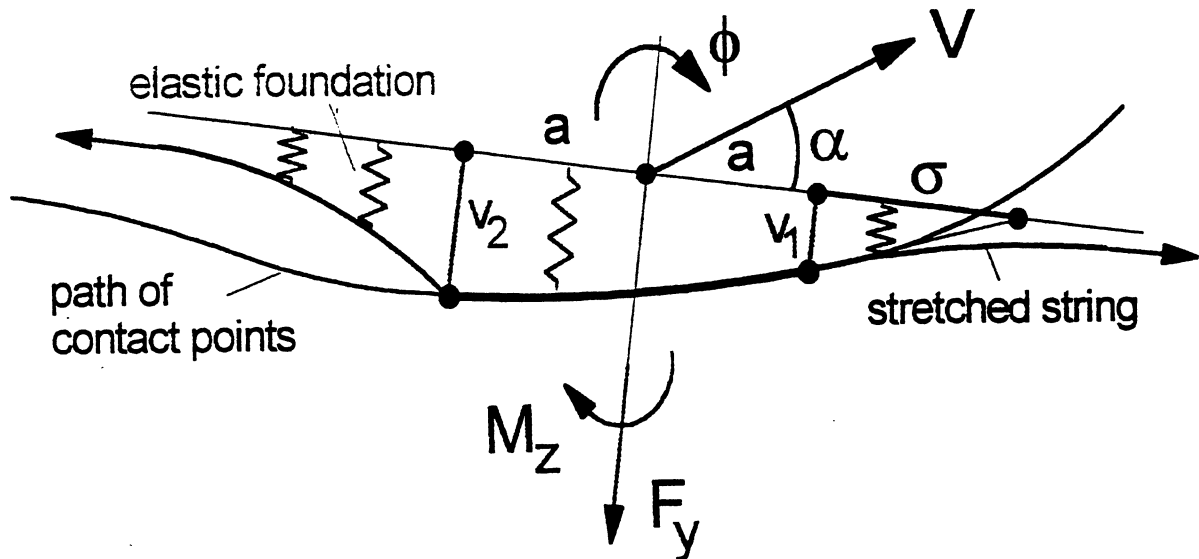
$$\alpha_{t,req} = \arctan \sqrt{\tan^2(\alpha_{t,r}) + \left(\frac{BCD_x}{BCD_y}\right)^2 \kappa^2} \text{ sign}(\alpha_{t,r})$$

$$s = \left\{ s_{sz1} + s_{sz2} \left(\frac{F_y}{F_{z0}} \right) + (s_{sz3} + s_{sz4} df_z) \gamma \right\} R_0 \lambda_s$$





Transient aspects



$$\frac{1}{V_x} \frac{dv_1}{dt} + \frac{v_1}{\sigma} = \tan(\alpha) - a\phi$$

multiplication by V_x and σ , neglect turn slip ϕ

$$\sigma \frac{dv_1}{dt} + V_x v_1 = -\sigma V_{sy}$$

NOW POSSIBLE TO START AND STOP!

deflection angle α'

$$\tan(\alpha') = \frac{v_1}{\sigma}$$

Dynamic Combined Slip

- slip speeds $V_{sx,y}$ input instead of κ and α
- longitudinal and lateral deformations u and v
- relaxation lengths σ_κ and σ_α
- speed of rolling V_r

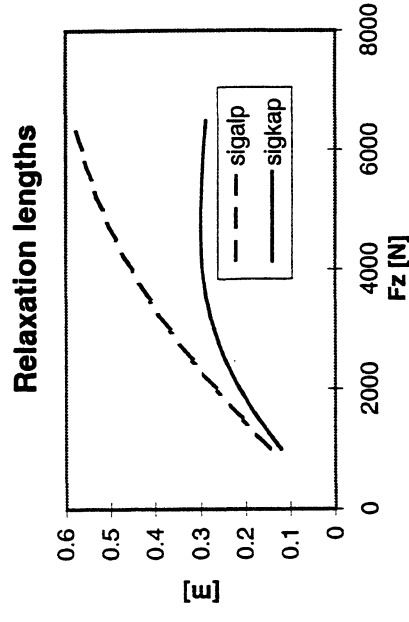
$$\sigma_\kappa \frac{du}{dt} + |V_r| u = -\sigma_\kappa V_{sx}$$

$$\sigma_\alpha \frac{dv}{dt} + |V_r| v = -\sigma_\alpha V_{sy}$$

Relaxation lengths depend on vertical load and camber:

$$\sigma_{\kappa} = F_z (p_{Tx1} + p_{Tx2} df_z) \exp(-p_{Tx3} df_z) (R_0/F_{z0}) \lambda_{\sigma\kappa}$$

$$\sigma_{\alpha} = p_{Ty1} \sin[2 \arctan\{\frac{F_z}{p_{Ty2} F_{z0} \lambda_{Fz0}}\}] (1 - p_{Ky3} |\gamma|) R_0 \lambda_{Fz0} \lambda_{\sigma\alpha}$$



Dynamic Combined Slip

Theoretical tyre deformation slip components:

$$\zeta'_x = \frac{U}{\sigma_k}, \quad \zeta'_y = \frac{V}{\sigma_\alpha}$$

and the practical tyre deformation slip quantities:

$$\kappa' = \frac{\zeta'_x}{\text{sign } V_r - \zeta'_x}, \quad \tan(\alpha') = \frac{\zeta'_y}{\text{sign } V_r - \zeta'_x}$$

Forces and moment (steady state formulae)

$$F_x = F_x(\alpha', \kappa', F_z)$$

$$F_y = F_y(\alpha', \kappa', \gamma, F_z)$$

$$M'_z = M'_z(\alpha', \kappa', \gamma, F_z)$$

Moment due to tyre inertia acting about the z- axis

$$M_{z,gyr} = c_{gyr} m_t V_r \frac{dv}{dt}$$

Total aligning torque

$$M_z = M'_z + M_{z,gyr}$$

Delft Tyre



Scaling factors

- Pure slip

λ_{Fz0} nominal load

$\lambda_{\mu x}, \lambda_{\mu, y}$ peak friction levels F_x, F_y

$\lambda_{Kx}, \lambda_{Ky}$ slip stiffness

$\lambda_{\gamma y}$ camber force stiffness

$\lambda_{\gamma z}$ camber torque stiffness

λ_t pneumatic trail

λ_{Mr} residual torque

Delft Tyre

Scaling factors

- Combined slip

$\lambda_{x\alpha}$ α influence on $F_x(\kappa)$

$\lambda_{y\kappa}$ κ influence on $F_y(\alpha)$

$\lambda_{V_{y\kappa}}$ κ induced F_y

λ_s M_z moment arm of F_x

- Transient response

$\lambda_{\sigma\kappa}$ relaxation length for F_x

$\lambda_{\sigma\alpha}$ relaxation length for F_y

λ_{gyr} tyre mass (gyroscopic couple)



MF-Datasets
LIBRARY

CONTENTS (JAN. 1996):

tyre	manufacturer	type	conditions
175/70 R13	Michelin	MXT	dry
195/65 R15	Michelin	MXV3a Energy	dry
195/65 R15	Michelin	Pilot HX MXV3a	dry, wet
195/65 R15	Vredestein	Snowtrac	dry
225/50 R16	Goodyear	Eagle GST	dry, wet
235/75 R15	Goodyear	Invicta GS	dry, wet

TYDEX Workshops

International group of vehicle and tyre manufacturers
with the objective to standardize interfaces between

vehicle models - tyre models - tyre data

- Standard Tyre Interface (STI)
Interface between vehicle model and any tyre model to enable simple exchange of tyre models
- TYDEX data format
Format for simple exchange of tyre test data and parameters of tyre models
- International Colloquia on Tyre Modelling

companies involved:

Mercedes Benz	TNO	Porsche
Peugeot SA	TUD	Bosch
Volvo	Nedcar	Daimler-Benz
Goodyear	IPG	TU Berlin
Continental	BMW	DRA
Michelin	FIAT	Steyer-Daimler-Puch
Toyota	Uni Karlsruhe	