

ABSTRACT

The Efficient Calculation of Stress Concentration Factors

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Certain stress concentration problems recur often in the design of torque-carrying shafts. We desired to construct a set of tables similar to those in Peterson's Stress Concentration Handbook to permit rapid manual preliminary sizing of these shafts. Because a large number of parameters were involved, the efficiency of the modeling process was an issue. This study compares a variety of modeling techniques with emphasis on the p-adaptive approach available in MSC/NASTRAN, version 68.

INTRODUCTION

Traditional Strength of Materials formulas can be used for the initial sizing of torque-carrying shafts by using stress concentration factors, as for example from Peterson's handbook, "Stress Concentration Design Factors." A popular geometric configuration not found in Peterson is that of a cylindrical shaft with a countersunk cross-hole. See Fig 1.

Stress concentration factors were often derived from photoelastic studies in the past, but that technology has largely been supplanted by finite element techniques. Because discretization errors are a concern in this type of finite element analysis, the new p-adaptive capability in MSC/NASTRAN Version 68 is especially attractive. The subject of this note is a comparison of the p-method solution with "conventional solutions" based on two arbitrary meshes composed of either tetrahedra or hexahedra.

DISCUSSION OF PROBLEM

It is desired to construct graphs of stress concentration factors for solid and hollow shafts containing thru-holes that are chamfered at each end. See Fig 1. We'll consider torsion here; extension to bending or tension requires only a change in boundary conditions.

St. Venant's principle and preliminary tests suggest that a shaft length of four times the diameter is sufficiently long to avoid interaction of the boundary with the stress concentration. Therefore the stress concentration factor, K, is a function of five geometry parameters, two material parameters (linear elasticity) and the type of load, i.e.,

$$K = f(D, d, \Delta, \delta, \phi, E, \nu, T) \quad [\text{symbols defined in Fig 2}]$$

We can use dimensional analysis to reduce the problem to:

$$K = f(d/D, \delta/D, \phi, \nu, \Delta/D, T/ED^3)$$

Additionally, there is an eight-fold symmetry in the problem geometry. We had presumed that we would use cyclic symmetry to solve the problem, but p-adaptive elements currently are only available for Solutions 101 and 103, i.e., statics and normal modes. Fortunately, we can exploit the problem symmetry by using boundary conditions as illustrated in Fig 3.

These boundary conditions are not especially straight-forward. One is tempted to think of the torsional loads as having mirror

symmetry, especially if the vector convention of Fig 3a is used. The sketch of Fig 3b is perhaps more appropriate and suggests that the loads are indeed anti-symmetric. (By way of contrast, Fig 3c shows symmetric loads.) For anti-symmetric loading, $u_x = u_y = 0$ at the center of the cut section. For convenience and efficiency, we choose $u_r = u_\theta = 0$ across the cut section, and justify this assumption by the lack of forces of constraint (SPCForces). There is a danger here of overconstraining the deformation. This same assumption would not work for bending because of the anticlastic effect.

MSC/NASTRAN V68 does not support MPCs or RBEs for quadratic or cubic order edges. We therefore used the equation option of GMBC to specify the angular displacements. That is for a 0.1 radian twist, we specified:

```
delta x = -Y*0.1
delta y = X*0.1
```

where X and Y are the coordinates of any point lying on the loaded face.

A listing of the input file is provided as an appendix.

THE FINITE ELEMENT DISCRETIZATION

The MSC/ARIES solid modeler was used to generate the finite element mesh. The problem illustrated is a solid shaft, i.e., $d = 0$. The p-element mesh was generated by regioning the MSC/ARIES solid as illustrated in Fig 4. MSC/ARIES will not yet generate entries unique to p-elements, e.g. FEFACE, GMBC, etc., but these are not difficult to manually generate for a small model. FEFACE and FEEDGE entries are quite similar to constructs in MSGMESH having zero, one or two intermediate points along an edge to define its curvature. We also created a tetrahedral or free mesh, and a hexahedral mesh as illustrated in Figs 5a and 5b. A contour plot of stresses is shown in Fig 6. A XY-plot of the maximum Von Mises stresses versus p-adaptivity cycle is also shown in Fig 6 demonstrating the converging process.

Element Type	Remarks	Maximum Von Mises
CTETRA	h-elements	6990
CHEXA	h-elements	7139
CHEXA	p-elements, Error = 0.1	8073
CHEXA	p-elements, Error = 0.01	8525
CHEXA	p-elements, Error = 0.001	8607

CONCLUSIONS

The stress results for three models are shown in the Table. The models are homogeneous and consist of either 1) conventional CHEXA's 2) p-element CHEXA's or 3) CTETRA's.

Clearly the use of CTETRA's permits the simplest and quickest generation of a model, while the p-element implementation is the most labor intensive, at least until MSC/ARIES generates p-element input.

The p-element implementation in MSC/NASTRAN, version 68, has two important advantages. It provides assurance by local measures that discretization error is below some user-specified level. Secondly, the elements are relatively insensitive to distortion. This allows convenient parameterization of the solid model as well as the mesh generated from that solid model.

If we had only one specific shaft problem to solve, we might choose to use free meshing (i.e. tetrahedra) for convenience and rapid turnaround. We would construct a finer model than used here. For the analysis of an entire family of shafts, where accuracy and consistency are especially important, p-elements offer a better alternative.

If we had only one specific shaft problem to solve, we would choose to use free meshing, i.e. tetrahedra. For an entire family of shafts covering a wide range of parameters, we choose to use p-elements, because of the relative insensitivity to distorted elements and because of the consistency provided by p-element technology.

ACKNOWLEDGEMENTS

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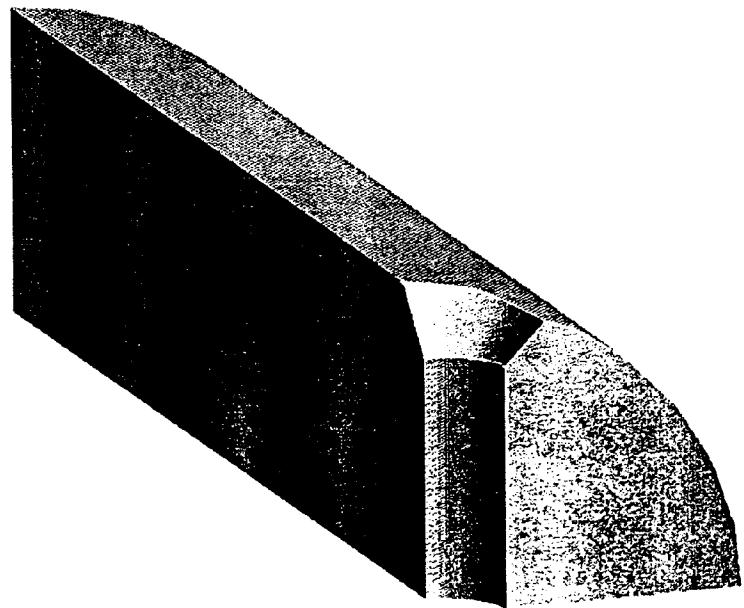


Fig. 1 1/8 Symmetric Shaft

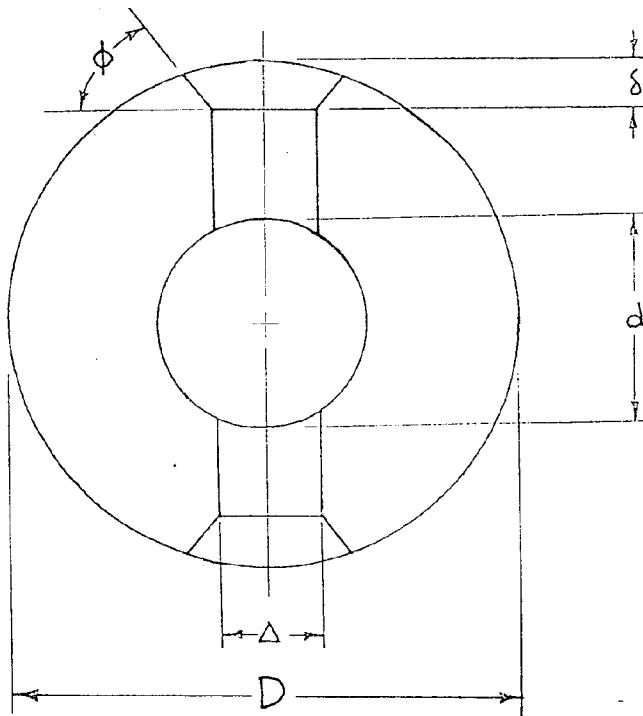


Fig. 2 Symbol Definition

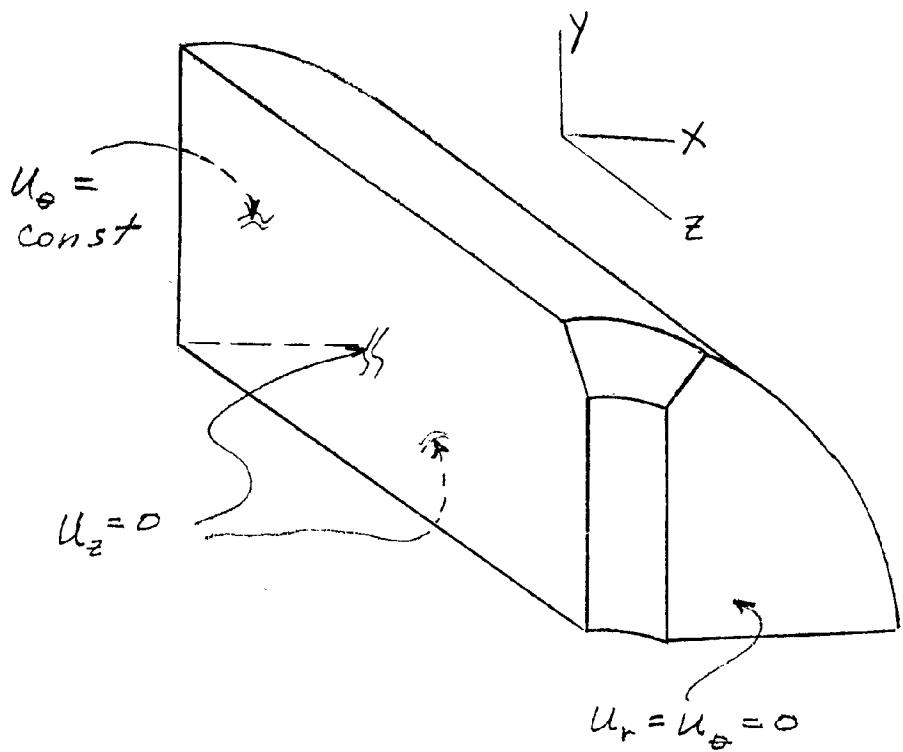


Fig. 3 Boundary Conditions

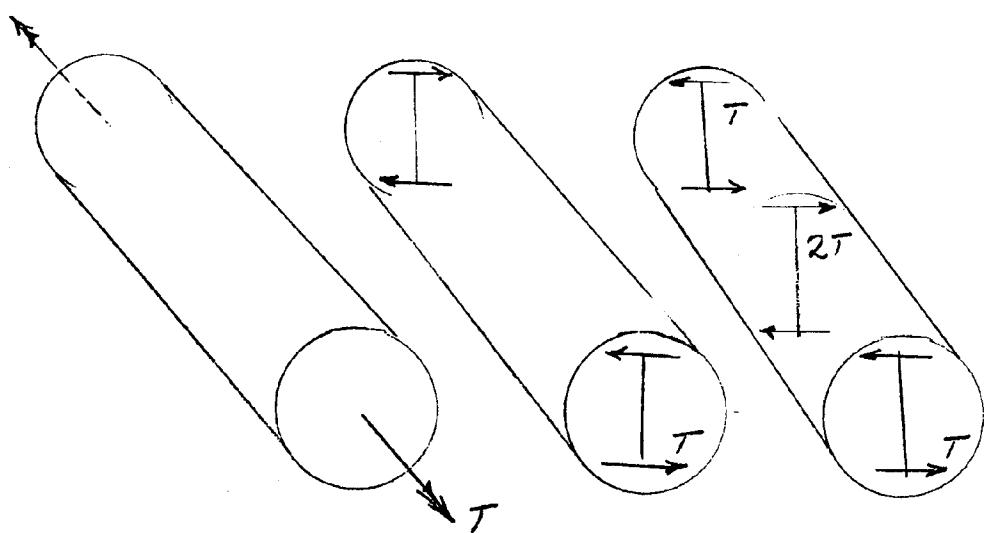


Fig. 3A

Fig. 3B

Fig. 3C

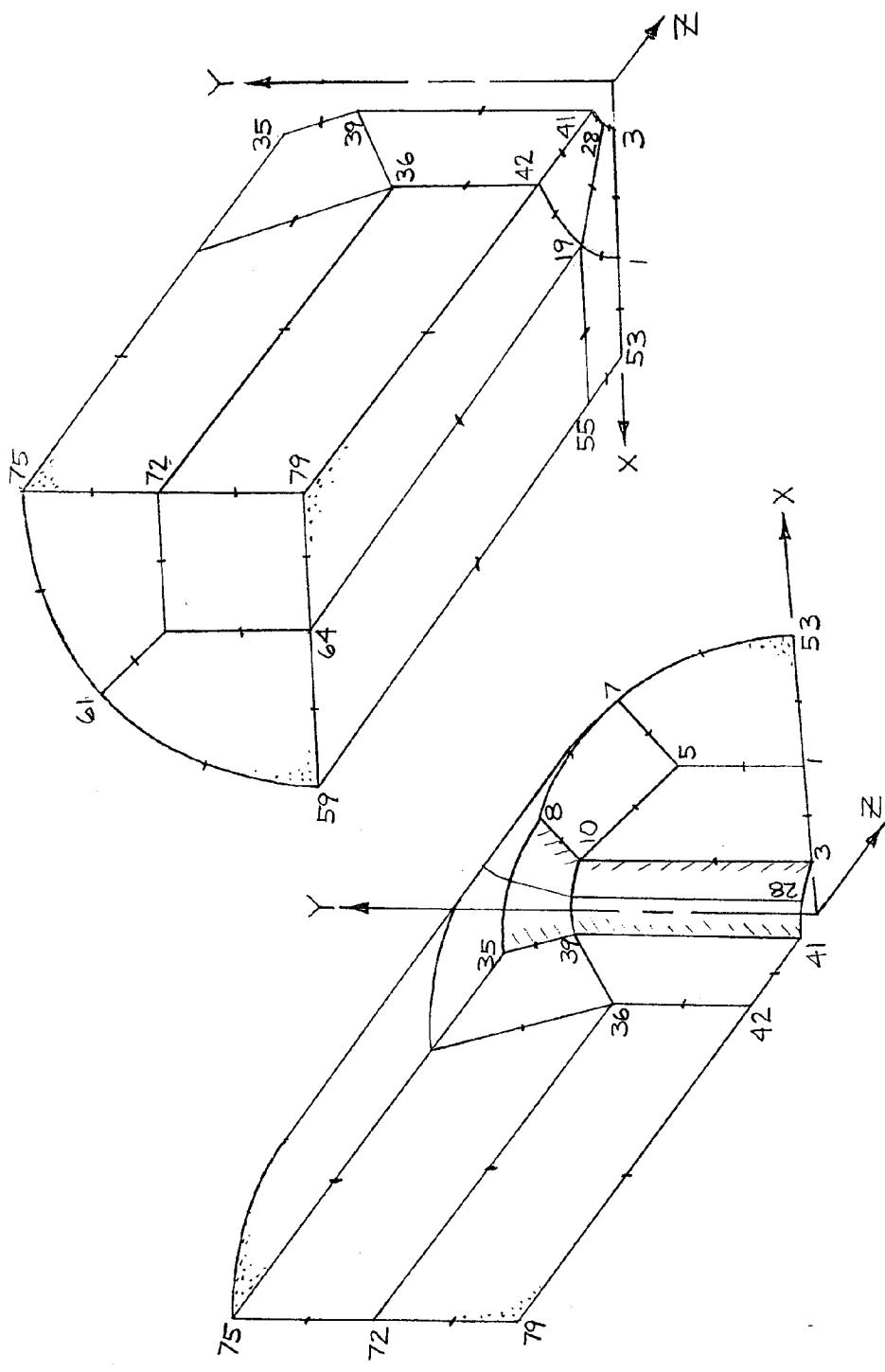


Fig 4. Layout of P-Elements

Fig 5a CTETRA Mesh

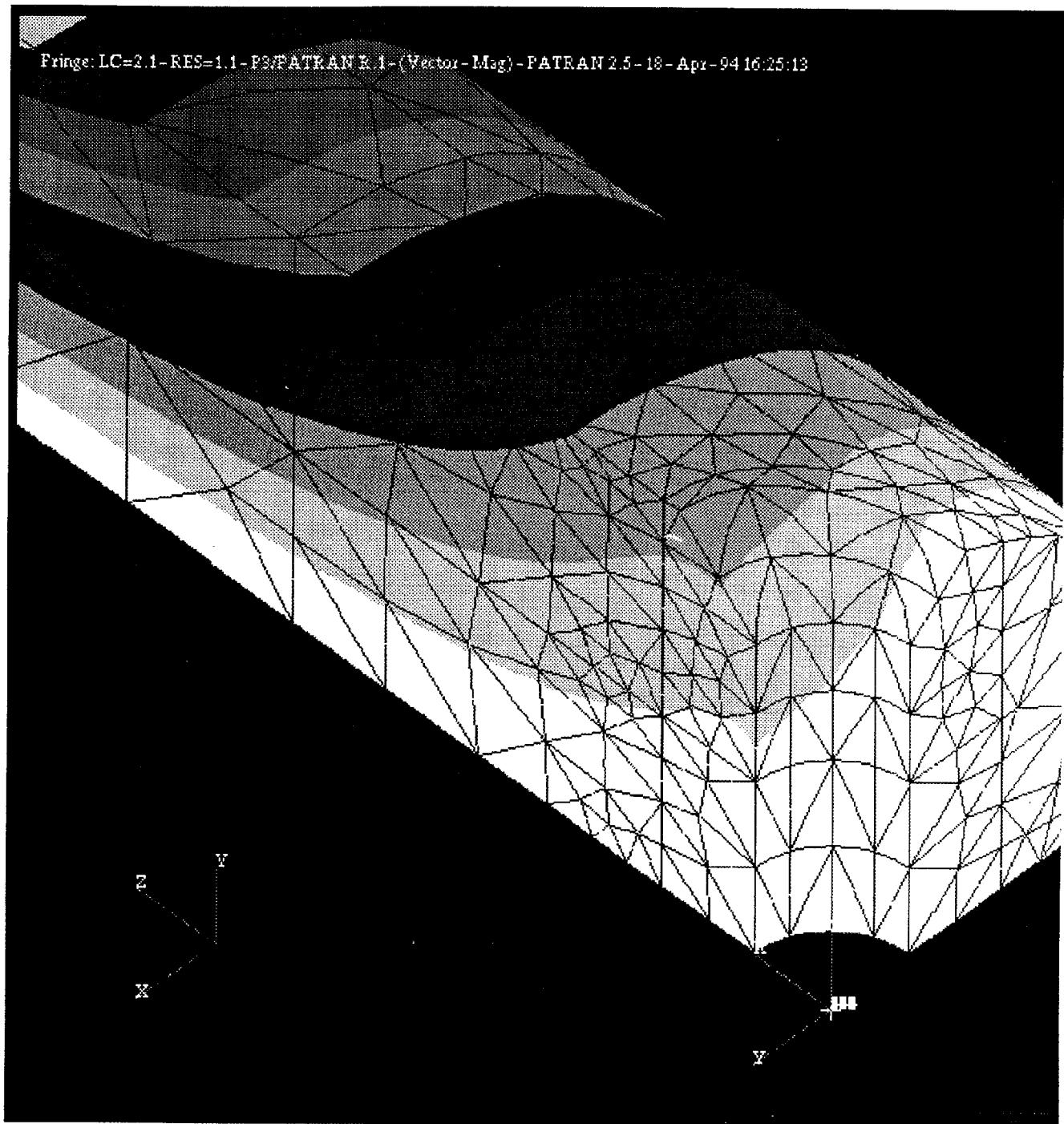
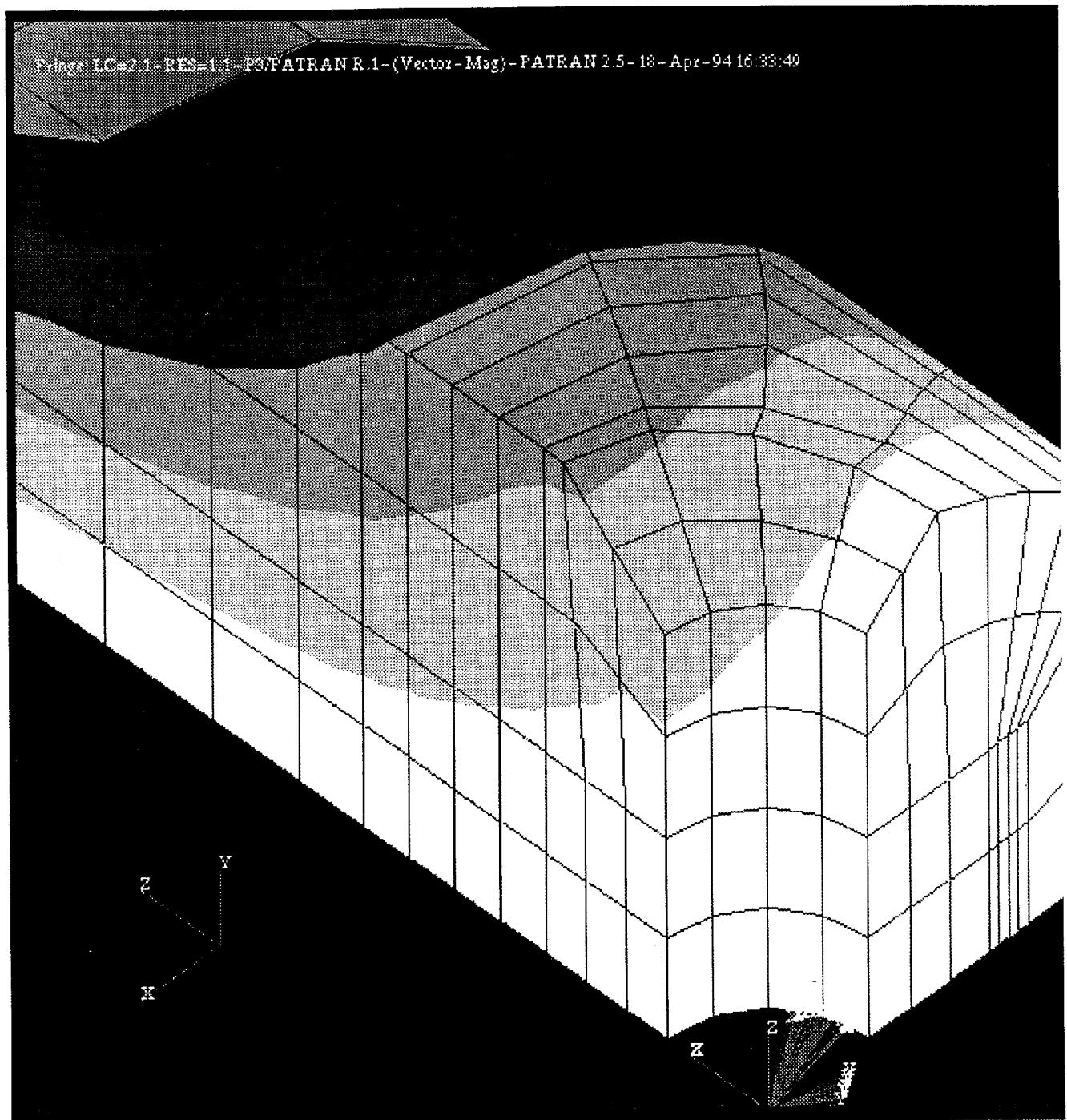


Fig 5b. CHEXA Mesh



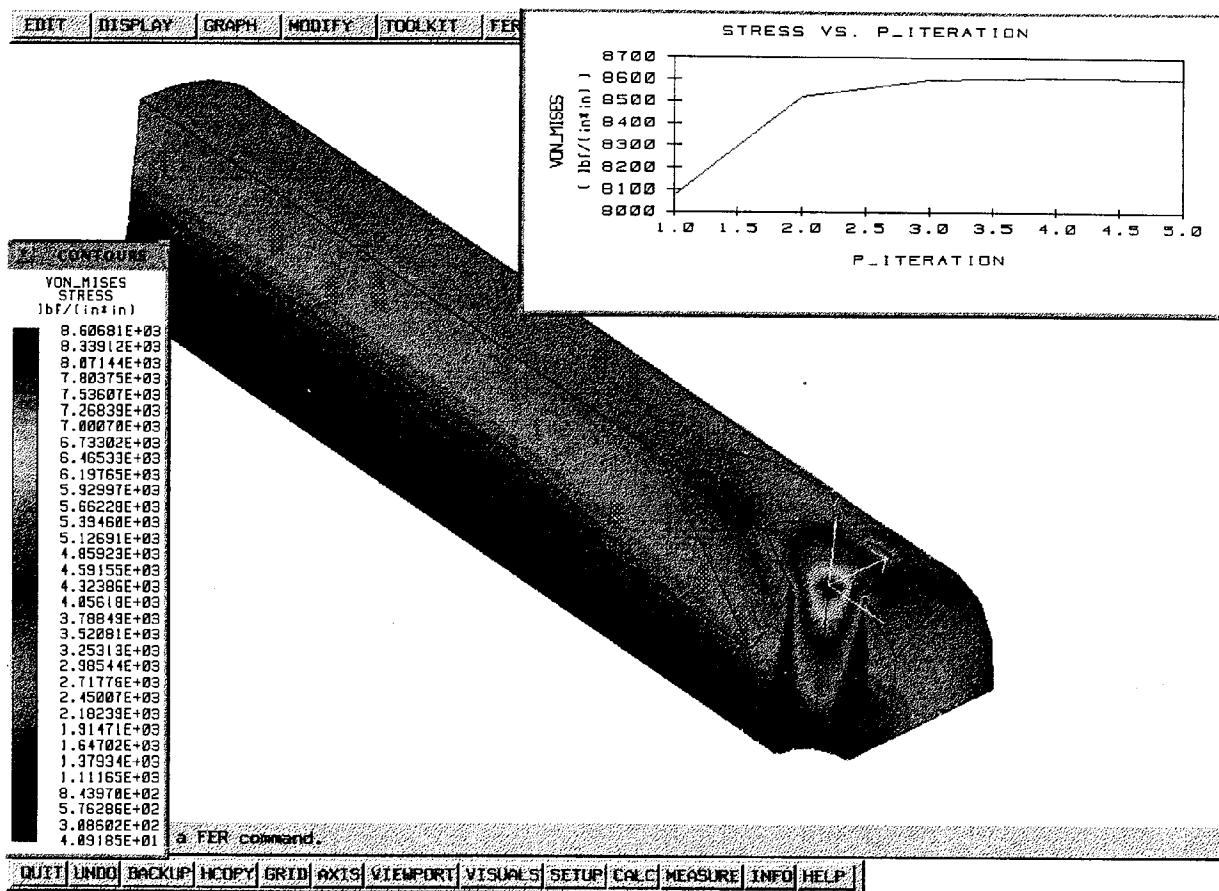


Figure 6. Von-Mises Stress Contour and XY-plot for the p-Element Model with 0.001 Error Tolerance

APPENDIX: LIST OF p-ELEMENT ASCII INPUT FILE

```

ID SHAFT,MSCWUC94
SOL 101
TIME 9999
CEND
DISP = ALL
SPCF = ALL
STRE = ALL
STRAIN(FIBER) = ALL
SUBCASE 1
TITLE=LINEAR_STATIC_1
$
SUBTITLE = p-adaptivity
$
$p-elements Case Control commands
$
ADAPT = 150
DATAREC = 301
$
$ Select output options for p-elements
$
OUTRCV = 401
$
SPC= 1
LOAD = 998
$
$ Select set(s) of elements for adaptivity and stress output
$
SETS DEFINITION
set 501 = all
set 101 = 1
$
$
BEGIN BULK
PARAM,AUTOSPC,YES
PARAM,PRGPST,NO
PARAM,POST,0
$*** *NODES:
$*** *BASE UNIT: MM
GRID* 1 0 5.285108366E+00 0.0000000E+00 ED00001
*ED00001 0.00000000E+00 0 2.50000000E+00 0.0000000E+00 ED00003
GRID* 3 0 5.285108366E+00 5.00000000E+00 ED00005
*ED00003 0.00000000E+00 0 9.080363576E+00 8.590517873E+00 ED00007
GRID* 5 0 4.254724988E+00 1.175364251E+01 ED00008
*ED00005 -2.77555756E-16 0 6.853470429E+00 1.045382459E+01 ED00009
GRID* 7 0 2.50000000E+00 1.00000000E+01 ED00010
*ED00007 2.775557562E-16 0 2.50000000E+00 5.00000000E+00 ED00012
GRID* 8 0 3.996913576E+00 1.184371291E+01 ED00013
*ED00008 0.00000000E+00 0 3.224267263E+00 1.207699339E+01 ED00014
GRID* 9 0 8.175584903E+00 9.451682548E+00 ED00015
*ED00009 0.00000000E+00 0 7.184606550E+00 1.022895052E+01 ED00016
GRID* 10 0 3.892554183E+00 7.50000000E+00 ED00017
*ED00010 0.00000000E+00 0 4.399205789E+00 0.00000000E+00 ED00018
GRID* 12 0 3.513303212E+00 1.387778781E-16 ED00019
*ED00012 0.00000000E+00
*ED00013 -1.70074341E+00
*ED00014 -3.24862398E+00
*ED00015 -3.60567367E+00
*ED00016 -7.19318056E+00
*ED00017 0.00000000E+00
*ED00018 -1.75665161E+00
*ED00019 -3.51330321E+00

```

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*ED00022	-3.51330321E+00	0	2.640535083E+00	7.500000000E+00	ED00023
GRID*	23	0	5.251332070E+00	1.134343440E+01	ED00024
*ED00023	-2.64053508E+00	0	1.767766974E+00	5.000000000E+00	ED00026
GRID*	24	0	1.767766974E+00	1.000000000E+01	ED00027
*ED00024	-5.25133138E+00	0	2.640535093E+00	2.775557562E-16	ED00028
GRID*	26	0	1.767766974E+00	1.387778781E-16	ED00029
*ED00026	-1.76776693E+00	0	5.349899764E+00	7.613774617E+00	ED00030
GRID*	27	0	2.309698831E+00	1.000000000E+01	ED00031
*ED00027	-1.76776693E+00	0	2.306435567E+00	0.000000000E+00	ED00032
GRID*	28	0	0.000000000E+00	1.250000000E+01	ED00033
*ED00028	-2.64053507E+00	0	0.000000000E+00	1.250000000E+01	ED00035
GRID*	29	0	3.097061989E-08	4.999713008E+00	ED00036
*ED00029	-1.76776693E+00	0	5.849362078E-08	1.000000000E+01	ED00039
GRID*	30	0	0.000000000E+00	5.000000000E+00	ED00040
*ED00030	-5.34989976E+00	0	0.000000000E+00	0.000000000E+00	ED00041
GRID*	31	0	2.584171234E-10	8.090159564E-11	ED00042
*ED00031	-9.56708581E-01	0	0.000000000E+00	0.000000000E+00	ED00044
GRID*	32	0	9.567262850E-01	0.000000000E+00	ED00045
*ED00032	-9.64296088E-01	0	1.914596310E+00	5.000008176E+00	ED00046
GRID*	33	0	4.390097694E+00	1.170083324E+01	ED00047
*ED00033	-1.24305693E+01	0	0.000000000E+00	7.499856504E+00	ED00048
GRID*	35	0	0.000000000E+00	0.000000000E+00	ED00049
*ED00035	-5.00000002E+00	0	1.823509575E+00	1.236627294E+01	ED00049
GRID*	36	0	1.905105506E+00	-6.06386570E-15	ED00050
*ED00036	-4.97743470E+00	0	9.567085809E-01	1.000000000E+01	ED00051
GRID*	39	0	1.161310558E+01	4.624554218E+00	ED00052
*ED00039	-2.50000000E+00	0	1.250000000E+01	0.000000000E+00	ED00053
GRID*	40	0	1.250000000E+01	0.000000000E+00	ED00054
*ED00040	-2.50000000E+00	0	1.250000000E+01	0.000000000E+00	ED00055
GRID*	41	0	8.892554183E+00	0.000000000E+00	ED00056
*ED00041	-2.50000001E+00	0	1.088273083E+01	6.146201165E+00	ED00058
GRID*	42	0	1.250000000E+01	0.000000000E+00	ED00059
*ED00042	-4.97765821E+00	0	1.109355856E+01	5.760496604E+00	ED00060
GRID*	44	0	7.189200997E+00	1.022581476E+01	ED00061
*ED00044	-3.73885995E+00	0	3.513303212E+00	5.000000000E+00	ED00062
GRID*	45	0	3.513303212E+00	0.000000000E+00	ED00064
*ED00045	-2.30970855E+00	0	3.513303212E+00	0.000000000E+00	ED00064
GRID*	46	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00046	-4.58742724E+00	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	47	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00047	-1.07651616E+01	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	48	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00048	-3.73871735E+00	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	49	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00049	-4.51181533E+00	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	50	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00050	-4.59141953E+00	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	51	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00051	-2.30969883E+00	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	52	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00052	0.00000000E+00	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	53	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00053	0.00000000E+00	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	54	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00054	-6.25000000E+00	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	55	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00055	-1.25000000E+01	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	56	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00056	0.00000000E+00	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	58	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00058	-1.08804464E+01	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	59	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00059	-5.00000001E+01	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	60	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00060	-5.00000000E+01	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	61	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00061	-5.00000000E+01	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	62	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00062	-5.00000000E+01	0	0.000000000E+00	0.000000000E+00	ED00064
GRID*	64	0	0.000000000E+00	0.000000000E+00	ED00064
*ED00064	-5.00000000E+01	0	0.000000000E+00	0.000000000E+00	ED00064

```

GRID*          67          0 7.186530980E+00 1.022759857E+01 ED00067
*ED00067 -2.85932306E+01          0 2.220446049E-15 4.999999990E+00 ED00072
GRID*          72          0 2.920394482E-08 4.999999991E+00 ED00073
*ED00072 -5.00000000E+01          0 0.00000000E+00 1.250000000E+01 ED00075
GRID*          73          0 3.767751541E+00 1.191866520E+01 ED00077
*ED00073 -2.74887989E+01          0 0.00000000E+00 0.00000000E+00 ED00079
GRID*          75          0 0.00000000E+00 1.250000000E+01 ED00075
*ED00075 -5.00000000E+01          0 3.767751541E+00 1.191866520E+01 ED00077
GRID*          77          0 0.00000000E+00 0.00000000E+00 ED00079
*ED00077 -5.00000000E+01
GRID*          79          0 0.00000000E+00 0.00000000E+00 ED00079
*ED00079 -5.00000000E+01
$ **** *ELEMENTS
$ 
CHEXA,1,1,10,5,1,3,27,22,+A1          0 7.186530980E+00 1.022759857E+01 ED00067
+A1,19,29,          0 2.220446049E-15 4.999999990E+00 ED00072
CHEXA,2,1,8,7,5,10,14,16,+A2          0 2.920394482E-08 4.999999991E+00 ED00073
+A2,22,27,          0 0.00000000E+00 1.250000000E+01 ED00075
CHEXA,3,1,36,33,35,39,22,16,+A3          0 3.767751541E+00 1.191866520E+01 ED00077
+A3,14,27,          0 0.00000000E+00 0.00000000E+00 ED00079
CHEXA,4,1,42,36,39,41,19,22,+A4          0 0.00000000E+00 1.250000000E+01 ED00075
+A4,27,29,          0 3.767751541E+00 1.191866520E+01 ED00077
CHEXA,5,1,1,5,7,53,19,22,+A5          0 0.00000000E+00 0.00000000E+00 ED00079
+A5,16,55,          0 0.00000000E+00 0.00000000E+00 ED00079
CHEXA,6,1,61,62,64,59,16,22,+A6          0 0.00000000E+00 0.00000000E+00 ED00079
+A6,19,55,          0 0.00000000E+00 0.00000000E+00 ED00079
CHEXA,7,1,36,22,62,72,33,16,+A7          0 0.00000000E+00 0.00000000E+00 ED00079
+A7,61,75,          0 0.00000000E+00 0.00000000E+00 ED00079
CHEXA,8,1,36,72,62,22,42,79,+A8          0 0.00000000E+00 0.00000000E+00 ED00079
+A8,64,19,          0 0.00000000E+00 0.00000000E+00 ED00079
$ **** *PIDS
PSOLID,1,2,0
$ **** *MID
$ **** *DENSITY UNITS ARE: N*SEC*SEC/(MM*MM*MM*MM)
MAT1*          2 2.068388640E+05 8.004600000E+04 2.920000000E-01 MD00000
*MD00000 7.833400000E-09 8.200000000E-06 3.200000000E+01
$ 
$     p-element data
$ 
$     Adaptivity control
$ 
ADAPT 150          120      120      150
      part=ALL,elset=501,type=EBEP,errrest=1,errtol=0.1
$ 
PVAL   120      3      3      3          SET      501
PVAL   150      8      8      8          SET      501
$ 
$     Select various output options;
$ 
OUTPUT 301
      ELSSET=501, DISP=PLOT, STRESS=PLOT
      STRAIN=PLOT, PVAL=PRINT, ERROR=PRINT,BY=1
      ELSSET=101, DISP=plot, STRESS=print
      STRAIN=PLOT, PVAL=PRINT, ERROR=PRINT,BY=1
$ 
$     Define various output options;
$ 
OUTRCV 401      501
      VIEW=3*3*3
OUTRCV 401      101
      VIEW=2*2*2
$ 
GRDSET,,,,,,456
CORD2R*          1          0 0.00000000E+00 0.00000000E+00 VZ00082
*VZ00082 0.00000000E+00 0.00000000E+00 1.000000000E+01 0.00000000E+00 VZ00083
*VZ00083 0.00000000E+00 0.00000000E+00 1.000000000E+01
$ 
$     Use POINT, FEEDGE to describe FEEDGE
$ 
POINT*          131          0 1.99659E+00          1.00000000E+01 ED00131

```

```

*ED00131 -1.50454E+00
POINT*          132           0 1.99659E+00      0.00000000E+00 ED00132
*ED00132 -1.50454E+00
POINT*          145           0 1.32480E+00      0.00000000E+00 ED00145
*ED00145 -2.12012E+00
POINT*          151           0 1.32480E+00      1.00000000E+01 ED00151
*
$               EDGEID G1    G2    CID    GEOMIN ID1    ID2
$               FEEDGE   1101   3     29      POINT   32     132
FEEDGE   1102   10    27      POINT   31     131
$               FEEDGE   1201   8     7      POINT   9
FEEDGE   1202   14    16      POINT   24
FEEDGE   1203   8     14      POINT   13
$               FEEDGE   1301   39    27      POINT   51     151
FEEDGE   1302   35    14      POINT   49
FEEDGE   1303   33    16      POINT   47
$               FEEDGE   1401   41    29      POINT   45     145
FEEDGE   1402   42    19      POINT   50
FEEDGE   1403   36    22      POINT   46
$               FEEDGE   1501   7     53      POINT   52
FEEDGE   1502   16    55      POINT   58
$               FEEDGE   1601   61    59      POINT   60
$               FEEDGE   1701   75    61      POINT   77
$               Specify FEFACE for BC and loads
$               +Z Faces
$               FACEID G1    G2    G3    G4    CID    SURFID
FEFACE   2101   1     5     10    3
FEFACE   2201   5     10    8     7
FEFACE   2301   1     5     7     53
$               -Z Faces
FEFACE   2602   64    59    61    62
FEFACE   2702   72    62    61    75
FEFACE   2802   79    64    62    72
$               -Y Faces
FEFACE   2103   3     29    19    1
FEFACE   2403   29    41    42    19
FEFACE   2503   1     19    55    53
FEFACE   2603   19    64    59    55
FEFACE   2803   42    79    64    19
$               -X Faces
FEFACE   2305   39    36    33    35
FEFACE   2405   41    42    36    39
FEFACE   2705   72    36    33    75
FEFACE   2805   42    36    72    79
$*** *RESTRAINT CASES
$               Use GMBC ,GMLOAD and FEFACE to specify BC and loads
on geometry instead of element data
$               Boundary Conditions without z-constraints
$               SID    C      ENTITY  ID
GMBC    0      1     1      FEFACE  2101  constant 0.0
GMBC    0      1     1      FEFACE  2201  constant 0.0
GMBC    0      1     1      FEFACE  2301  constant 0.0
GMBC    0      1     2      FEFACE  2101  constant 0.0
GMBC    0      1     2      FEFACE  2201  constant 0.0
GMBC    0      1     2      FEFACE  2301  constant 0.0
$
```

```

$      CONSTRAINT XZ-Plane      (z=0)
$
GMBC    0       1       3       FEFACE   2103    constant 0.0
GMBC    0       1       3       FEFACE   2403    constant 0.0
GMBC    0       1       3       FEFACE   2503    constant 0.0
GMBC    0       1       3       FEFACE   2603    constant 0.0
GMBC    0       1       3       FEFACE   2803    constant 0.0
$
$      CONSTRAINT YZ-Plane      (z=0)
$
GMBC    0       1       3       FEFACE   2305    constant 0.0
GMBC    0       1       3       FEFACE   2405    constant 0.0
GMBC    0       1       3       FEFACE   2705    constant 0.0
GMBC    0       1       3       FEFACE   2805    constant 0.0
$
$      LOADING ON AN ELEMENT FACES
$
$      ENFORCED DISPLACEMENTS
$
$      LID      SPCID      C      ENTITY     ID      METHOD   F1      F2
GMBC    998      1          1      FEFACE   2602    EQUATION201
GMBC    998      1          1      FEFACE   2702    EQUATION201
GMBC    998      1          1      FEFACE   2802    EQUATION201
GMBC    998      1          2      FEFACE   2602    EQUATION202
GMBC    998      1          2      FEFACE   2702    EQUATION202
GMBC    998      1          2      FEFACE   2802    EQUATION202
$
$      equations for deformation
$      disp basic cid=0: r*sin(theta)=r*theta
$      Let theta=0.1 rad
$      x disp = -y * 0.1 rad
$      y disp = x * 0.1 rad
$      DEQATN    201      D(x,y,z)=-y*0.1
DEQATN    202      D(x,y,z)=x*0.1
$      PARAM      BAILOUT -1
PARAM      MAXRATIO1.0E3
ENDDATA

```